

INSTRUCTION MANUAL

Electronic Total Station



CST202
CST205

CST/berger

CST/Berger Electronic Total Station User's Guide

Thank you for selecting the CST/Berger Electronic Total Station. For the best performance of the instrument, please read this operator's manual carefully and keep it in a convenient location for future reference. Some of the diagrams shown in this manual may be simplified for easier understanding.

Specifications and alterations to the product or manual may occur at any time without notification to user. Please contact CST/Berger for updated information regarding your new Total Station.

Please make sure to complete the included Warranty Information Certificate. Please send back to CST/Berger at the following address:

**Warranty Information Center
CST/Berger – Service Department
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Watseka, IL 60970
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1. PRECAUTIONS FOR SAFE OPERATION

General Warnings

- Using the instrument near areas that contain high levels of dust, ash, combustible materials or in poorly ventilated areas may result in damage due to explosions.
- Do not attempt to service or repair instrument without proper training. Fire, shock or severe burns might occur due to disassembly or improper assembly.
- At no time should you look through the telescope at the sun or high intensity lighting. Severe eye damage may result up to and including loss of sight. Additionally, do not look at reflected light from prisms, mirrors or any reflective device as this too could result in severe eye damage or loss of sight. Contact your distributor to secure Optional Solar Filters for solar observations.
- Do not use the carrying case as a seat or stool as it may become unstable or slippery due to wet weather or improper balance. Severe injuries may result.
- Improper use of accessories such as the plumb-bob or service tools may result in personal injury. Take proper care with all accessories included.
- Ensure that the handle is properly attached to the instrument and that the locking knobs are securely fastened. Failure to do so may result in damage to the instrument should it fall off while being transported by handle. This may also result in personal injury. Please take same care with the attached Tribrach. Ensure that it is also securely fastened or the same result may occur.

Power supply

- Do not use voltage other than the specified power supply voltage. Additionally do not use damaged power cords, plugs or loose outlets. Fire or electrical shock could result.
- Do not use third party cords or chargers as fire or instrument damage may occur.
- Take care in keeping batteries and chargers clear of obstructions or covering while in use. Sparks could be induced, leading to fire.
- Use only the specified battery charger to recharge batteries.
- Do not store or dispose of batteries near fire. An explosion may occur.
- To prevent shorting of the battery in storage, apply insulating tape or equivalent to the terminals. Otherwise shorting could occur resulting in fire or burns.
- If battery or charger become wet, do not use. Do not touch power products with wet hands. Fire, shock or short may result causing serious burns or loss of life.
- Should any liquid leak from battery, avoid contact. Improper handling may cause serious injury.

Tripod

- When mounting or setting the instrument to the tripod, tighten the centering screw securely to the instrument. Failure to tighten the bell housing properly could result in the instrument falling off the tripod, causing severe damage to the instrument or severe personal injury.
- Ensure that the tripod legs are securely tightened and planted firmly into the ground. Failure to tighten the screws or quick clamps could result in the tripod collapsing, causing instrument damage or personal injury.
- Take extra care when planting tripod legs into the ground so as not to stab the feet of nearby persons. Severe personal injury may occur.
- When moving instrument, DO NOT shoulder the tripod with the Total Station still attached. The instrument may snap off causing damage to the instrument or personal injury.
- When transporting the tripod, ensure that all locks or clamps are securely tightened and that any tripod straps are engaged. Failure to do so may result in personal injury if the tripod opens and hits someone.

2. PRECAUTIONS

Precautions concerning water and dust resistance

- Do not put the instrument in the water. The instrument conforms to IPX4, so the normal rain can not damage to the instrument, but improper use near water can severely damage the instrument resulting in costly repairs.
- Ensure that the battery is properly mounted and locked in the instrument. This will aid in the reduction of moisture or dust collecting in the battery compartment.
- Make sure that the inside of the carrying case and the instrument are dry before closing the case. If moisture is trapped inside the case, it may cause damage to the instrument resulting in costly repairs. If the instrument does get wet, dry off the instrument and place in the case only for transport. Upon arriving back at home or office remove instrument from case and allow both case and instrument to air dry overnight.
- Never place the instrument directly on the ground. Doing so may result in sand, dust or debris finding its way into the instrument causing substantial damage or costly repairs.

Using

- It is best to mount a total station on a wood, fiberglass, composite or similar tripod. Mounting instrument on Aluminum Tripods may result in inaccurate readings do to the general properties of metals and expansion and contraction.
- Ensure that the tribrach is in proper working order and that the locking mechanism is working properly. This will reduce the chance of the instrument coming loose on the tribrach and providing erroneous readings.
- Please make sure that all configuration and parameter settings are set properly prior to making measurements or recording data.
- Always turn the instrument power off before removing the battery. Failure may result in a power spike damaging the instrument.

Other Precautions

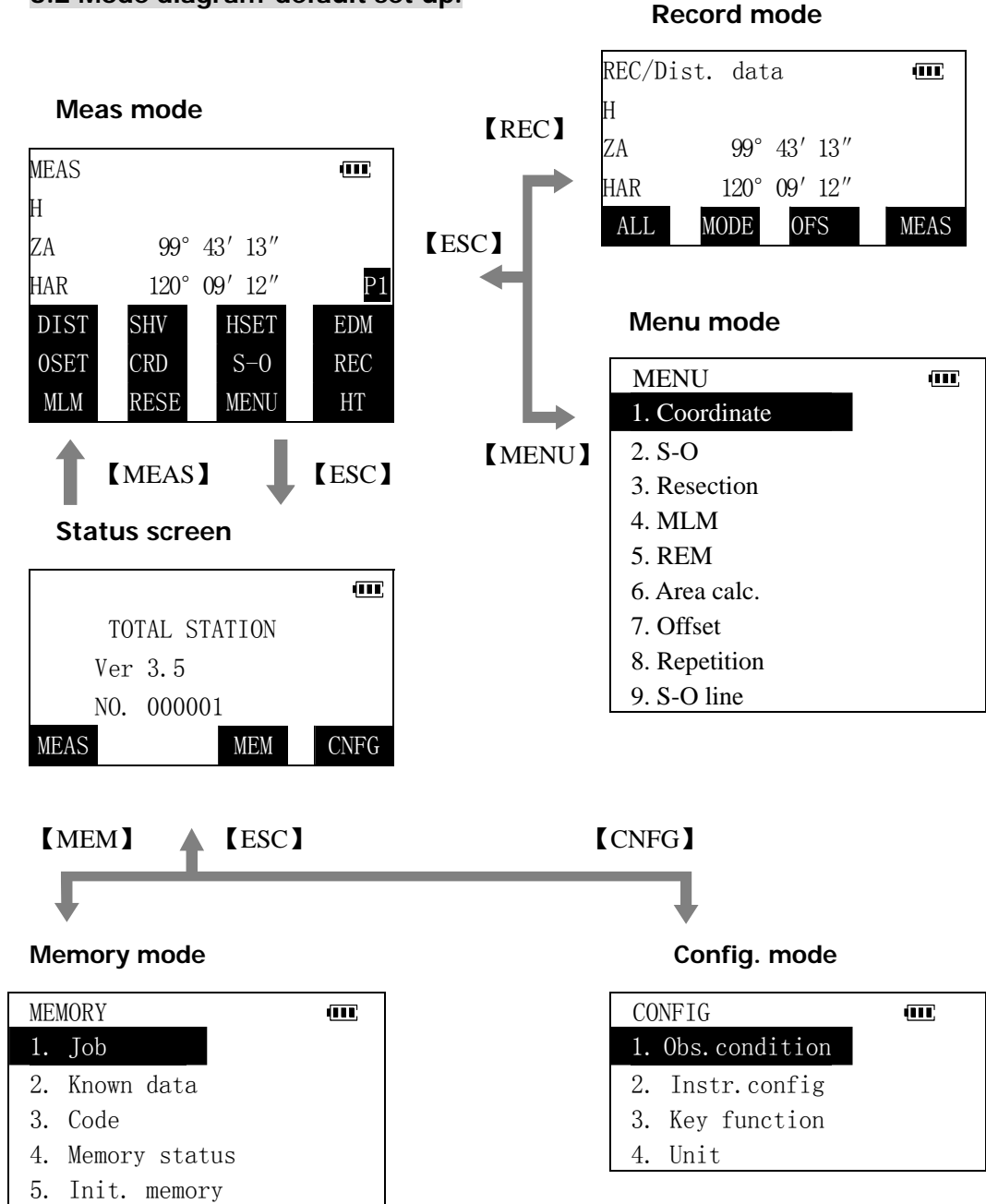
- Allow the instrument to adjust to the ambient temperature of the work site prior to taking measurements. Temperature variations may cause subtle changes in the instrument such as fogging of the lenses. This is normal as long as the fogging takes place on the outside lens. Should the instrument fog on the inside, please take the instrument to your nearest service center for adjustment and service.
- The CST/Berger Total Station is a precision instrument. Care must be taken when using this instrument. Please avoid shock or jolts to the instrument as they may negatively affect the calibration of the instrument. Please contact your dealer or CST/Berger Service Facility should you need to have the instrument calibrated.

3. NOMENCLATURE AND FUNCTION

3.1 Parts of the instrument



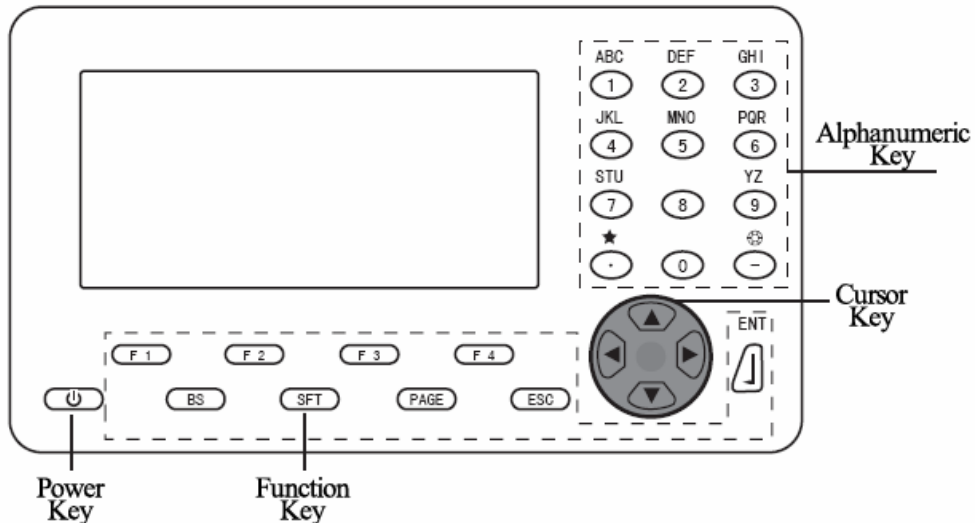
3.2 Mode diagram-default set up.



Please note that function keys on the display may be different due to the possibility of the keypad being configured with a custom layout.

4. BASIC OPERATION

4. 1 Basic key operation



1. Power Key

Power on : press 【**⏻**】.

Power off : press 【**⏻**】 , hold on 2 second.

2. Function key

【F1】 ~ 【F4】: Select the function of matching the soft keys.

【ESC】: Cancel the input data or return to the previous screen.

【SFT】: Switch between upper and lower case.

【BS】: Delete a character on the left.

【PAGE】: Toggle between the display pages.

【**↵**】: Select the item/ Accept input value /Accept the option.

3. Keyboard shortcuts

【SFT】 + 【*】: Press 【SFT】 , and then press 【*】 ,enter the star key mode.

【SFT】 + 【—】: Press 【SFT】 ,and then press 【—】 , enter the EDM signal checking.

4. Cursor key

◀ ▶ ▲ ▼ : Left, right, up and down cursor or select other option

5. Alphanumeric key

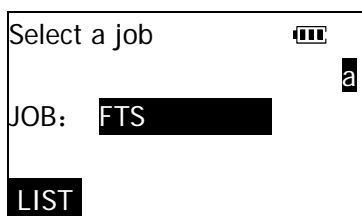
【0】 ~ 【9】 : During numeric input, input number of the key. During alphabetic input, input the characters displayed above the key in the order they are listed.

【.】: Input a decimal point.

【-】: Input minus sign.

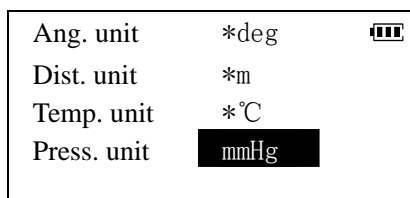
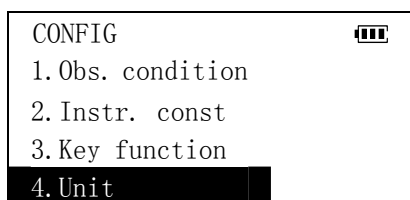
Example 1: Input file name "FTS"

- (1) Press **【SFT】** to come in the inputting letters mode, there will be the letter "a" displayed on the right of the screen.
- (2) Press **【2】** three times, and then input the "F".
- (3) Press **【▶】** to move the cursor to the right, press **【7】** twice and input the letter "T".
- (4) Press **【▶】** to move the cursor to the right, press **【7】** once and input the letter "S".
- (5) Press **【←↵】** to confirm it.



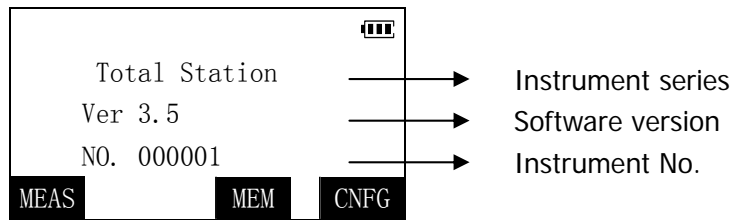
Example 2: Set the unit of air pressure as "mmHg":

- (1) In the config. mode, Press **【▲】 / 【▼】** to move the cursor to "4.Unit". Press **【←↵】** to confirm it.
- (2) Press **【▲】 / 【▼】** to move the cursor to "Pres. unit"
- (3) Press **【◀】 / 【▶】** to move the cursor and select the unit "mmHg".
- (4) Press **【←↵】** to confirm it and then exit.

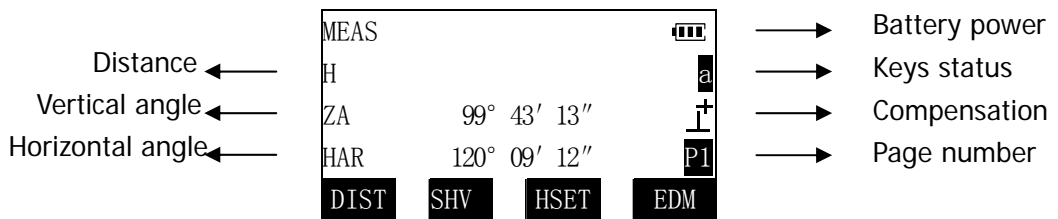


4.2 Display functions

Status screen



Meas mode screen



4. 3 Display symbol

In the Meas mode , the symbol meaning:

- PC prism constant value
- ppm atmospheric correction factor
- S slope distance
- H horizontal distance
- V height distance
- ZA zenith angle
- VA vertical angle
- HAR horizontal angle right
- HAL horizontal angle left
- HAh hold on the horizontal angle

5. USING THE BATTERY

This instrument has the charger and battery of itself. The voltage of the battery is 7.2V. Please charge it before measurement. Please read the operation manual carefully before you use it.

5.1 Charging procedure

- (1) Connect the battery to the charger.
- (2) Plug the charger into the wall outlet. Make sure the battery contacts the charger well. When charging starts, the red lamp starts blinking.
- (3) The light turns to green when charging is finished.
- (4) When charging finished, unplug the charger and then remove the battery.

5.2 Cautions

- (1) Do not remove the battery while the instrument is ON.
- (2) Before removing the battery, turn off the power of the instrument.
- (3) When installing/removing the battery, make sure that moisture or dust particles do not come in contact with the inside of the instrument.
- (4) Periodically clean the contacts with the cleaning cloth to keep them free of dirt.
- (5) Please charge the battery at this temperature range 0C to 45C.
- (6) Before storing the battery, you should fully charge it. You should charge it every three months at least. If not the battery will discharge by itself, and the voltage will be very low. Life of the battery will be affected.
- (7) The temperature and the humidity will affect the battery discharge rate. Store the battery in a dry room and the temperature range should be 0C to 20C.

5.3 Charger operation manual

- (1) Never use this charger with other batteries.
- (2) This charger is a Quick Charger, and will finish charging in four hours.
- (3) After charging, the capability of the battery will attain 75%~80%. If you want to charge it full, you need 2~4 hours small current charging.
- (4) When the charger is empty or in the small current charging, the green light will come on. In the quick charge mode the red light will display, when finished, it will return to the small current status.
- (5) The battery will not be damaged in the trickle charge mode, but do not charge the battery over 24hrs.
- (6) If there remains a charge in the batteries, the charger may not come in the quick charge mode. It will charge it in the trickle charge mode. If you want it to quick charge, you must put the batteries in the charger and then connect the charger with the power supply.

5.4 Installing battery



Fig.1



Fig.2

1. Press the button down and place the battery into the groove in the instrument.
2. Release button and press button upward..

5.5 Removing battery

Press the button down and take battery out of groove.

5.6 Battery power display

There is a display on the screen that can be used to check the status of the battery power.



90-100%



50-90%



10-50%



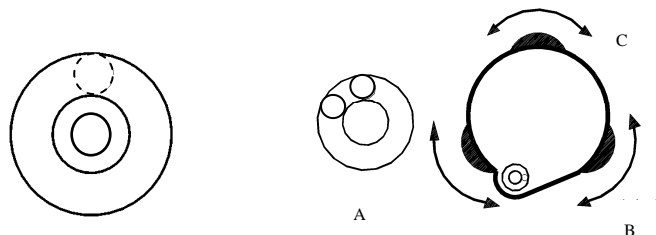
0-10%

If there is no power, the instrument will give an alarm every ten seconds, and it will display "Battery is low". You should finish the measurement quickly, saving data and change to another battery. If you do not, the unit will power off after one minute.

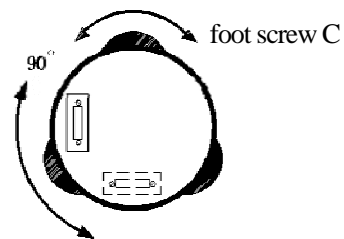
6. SETTING UP THE INSTRUMENT

Caution: Mount the battery in the instrument before performing this operation because the instrument will tilt slightly if the battery is mounted after leveling.

- (1) Make sure the legs are spaced at equal intervals and the head is approximately level. Set the tripod so that the head is positioned over the surveying point. Make sure the tripod shoes are firmly fixed in the ground.
- (2) Place the instrument on the tripod head. Supporting it with one hand, tighten the centering screw on the bottom of the unit to make sure it is secured to the tripod.
- (3) Rough Level the instrument with the circular level
 - a. Rotate the foot screws A and B, make the bubble to the vertical line of the foot screw center line.
 - b. Rotate the foot screw C, make the bubble in the center.
 - c. Always turn the A & B screws in opposing directions. The bubble will then go the direction your left thumb goes.

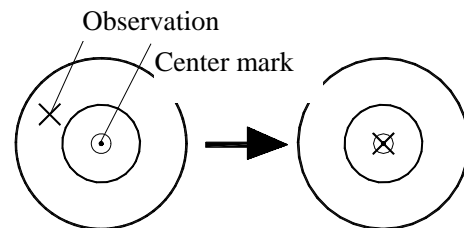


- (4) Fine Level the instrument with the plate level:
 - a. Loosen the horizontal clamp to turn the upper part of the instrument until the plate level is parallel to a line between leveling foot screws A and B. Center the air bubble using leveling foot screws A and B. the bubble moves towards a clockwise rotated leveling foot screw.
 - b. Turn the upper part of the instrument through 90° (100g). The plate level is now perpendicular to a line between leveling foot screws A and B. Center the air bubble by using leveling foot screw C.



-
- (5) Centering the instrument with optical plummet:
Adjust the eyepiece of the optical plummet telescope to the user's eyesight. Move the instrument by loosening adjusting screw. Coincide image of the point on the ground with the center mark of the optical plummet telescope. Carefully move the instrument in order to make it steady.

Caution: don't rotate the instrument on the tripod, in order to decrease the excursion of the bubble.



- (6) Leveling the instrument accurately
Follow the step 4, until you rotate the instrument and the bubble always in center. Tighten the centering screw.

7. FOCUSING AND TARGET SIGHTING

CAUTION:

- **When sighting the target, strong light shining directly into the objective lens may cause the instrument to malfunction. Protect the objective lens from direct light by attaching the lens cap when not in use.**
 - **Observe the same point of the reticle when the telescope face is changed.**
- (1) Focus on the reticle: look through the telescope eyepiece at a bright and featureless background. Turn the eyepiece screw clockwise, then counterclockwise little by little until just before the reticle image becomes focused. Using these procedures, frequent reticle refocusing is not necessary since your eye is focused at infinity.
 - (2) Sight the target: loosen the vertical and horizontal clamps, then use the peep sight to bring the target into the field of view. Tighten both clamps.
 - (3) Focus on the target: turn the telescope focusing ring to focus on the target. Turn the vertical and horizontal fine motion screws to align the target with the reticle. The last adjustment of each fine motion screw should be in the clockwise direction.
 - (4) Readjust the focus until there is no parallax: readjust the focus with the focusing ring until there is no parallax between the target image and the reticle.

8. POWER ON

- (1) When the power is switched on, you will hear a buzzer. A self-check is run to make sure the instrument is operating normally. The instrument number and the software number will be displayed, and it will display "V angle set 0".
- (2) Rotate the telescope until you hear a buzzer, then the instrument will start operation in the Meas mode.

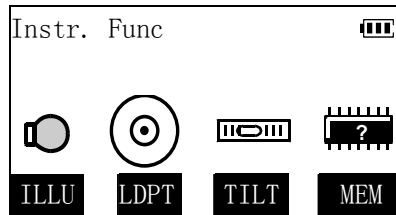
Caution :

- **If "out of range" is displayed, the instrument tilt sensor is indicating that the instrument is out of level. Level the instrument once again and the horizontal and vertical angles will be displayed.**
- **When there is high wind or unstable set up positions, you should turn off the tilt angle compensation before measurement.**

9. FUNCTION IN THE STAR (★) KEY MODE

At any mode, pressing **【SFT】** and **【★】** can enter the star key mode. In this mode you can do this:

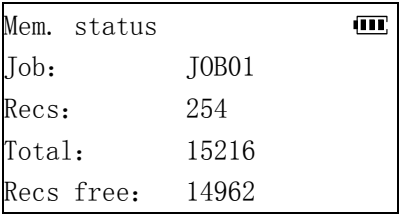
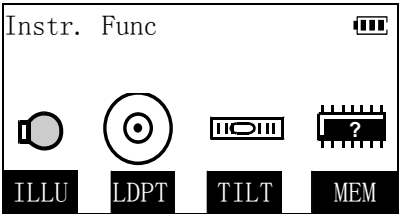




- 【F1】** —on / off the light of the screen.
- 【F2】** —power on / off the laser plummet.(for instruments with laser plummet)
- 【F3】** —on / off tilt angle compensation.
- 【F4】** —check the memory status.



9.1 Tilt angle display and compensation

<p>1. Press 【TILT】 to enter the screen that will display the tilt angle and compensation.</p> <p>Tilt angle value in X (sighting) direction is displayed on the screen.</p> <ul style="list-style-type: none"> ● If the value over 3', it will display "out of range". 	【TILT】	
<p>2. Press 【YES】 to turn on correction and return to the star key mode screen. Then the instrument will compensate the tilt angle.</p>	【YES】	
<ul style="list-style-type: none"> ● Setting "Tilt crn" of "Obs. condition" in config mode can turn on or off tilt angle correction also, and the setting remains even when the power supply is cut off. ● The range of the compensator is: $\pm 3'$. 		

9.2 Checking the memory quickly

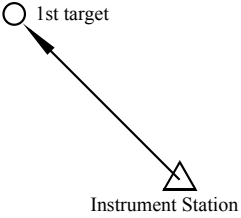
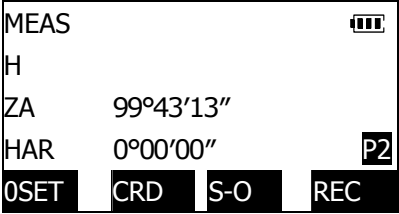
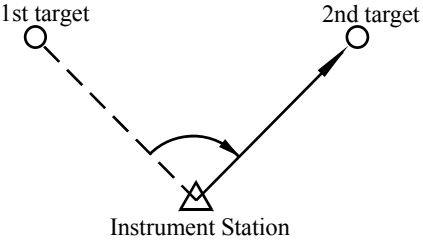
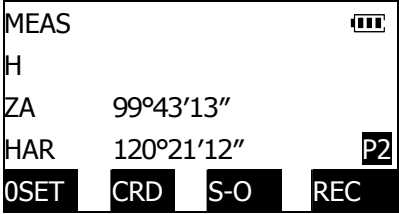
<p>1. Press 【MEM】 to display the status of memory.</p> <ul style="list-style-type: none"> ● Job: The current job. ● Recs: the number of records in the current job. ● Recs free: The number of the free record blocks can be used to store data in the memory. ● Total record: Total record blocks in the memory. 	【MEM】	 <p>Mem. status ▢▢▢</p> <p>Job: JOB01</p> <p>Recs: 254</p> <p>Total: 15216</p> <p>Recs free: 14962</p>
<p>2. Press 【ESC】 to return to the star key mode screen.</p>	【ESC】	 <p>Instr. Func ▢▢▢</p> <p>     </p> <p> ILLU LDPT TILT MEM </p>

10. ANGLE MEASUREMENT

- Please refer to section: "21.2 record the angle measurement data", to learn about recording measurements

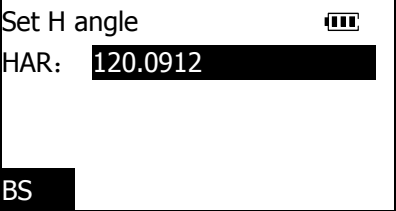
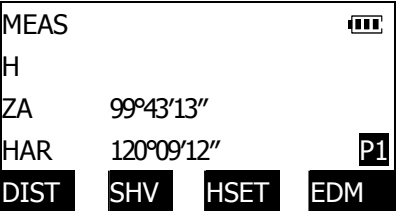
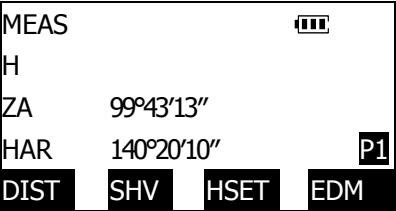
10.1 Measuring the horizontal angle between two points

Use the "0 SET" function to measure the included angle between two points. The horizontal angle can be set to 0 at any direction.

Operating	Keys	Display
1. Using the telescope and tangents, sight the first target as shown in the diagram to the right.		
2. Press the 【0SET】 key on the second page of the Meas Mode screen, 【0SET】 will flash, so press it again. The horizontal angle will then be set to 0° at the first.	<p>【0SET】</p> <p>【0SET】</p>	
3. Now site the second target as shown. Once you have sighted the second target, the angle displayed will be the angle between the first and second target points. In this case that angle is: 120° 21' 12"		 

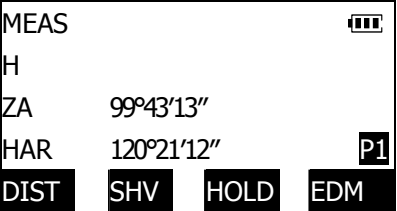
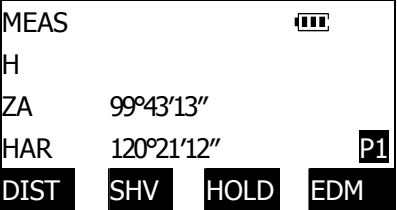

10.2 Setting the horizontal angle to a required value

1. You can reset the horizontal angle to a required value and use this value to find the horizontal angle of a new target.

Operating	Keys	Display
<p>1. Sight the first target and then press the 【HSET】 in the first page of the Meas Mode Screen. The screen pictured to the right will appear.</p>	<p>【HSET】</p>	
<p>2. From this screen, enter in the angle you wish to use as a reference. In this case, use 120.0912 ...Please note the use of the decimal. Once complete, press 【←】. See display at right.</p>	<p>【←】</p>	
<p>3. Sight the second target. The horizontal angle from the second target to the value set as the horizontal angle is displayed.</p>		
<p>● Calculating the azimuth : Press 【BS】. See "12.2 Azimuth angle setting "</p>		

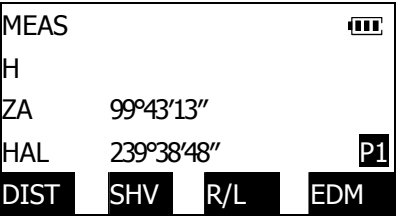
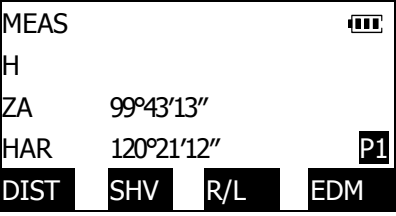
2. Pressing **【HOLD】** performs the same function as above.

Before this operation, you should define the horizontal hold function **【HOLD】** in the Meas mode. See "22.3.1 defining softkeys".

Operating	Keys	Display
<p>1. Turn the instrument to the desired Hz angle using the Hz tangent and fine motion knob. Once you have the angle on the screen, lock the Horizontal Tangent in place.</p>		
<p>2. Press 【HOLD】 and the Hz angle will flash. Press it again, and the horizontal angle in the display will be held.</p>	<p>【HOLD】 【HOLD】</p>	
<p>3. Now sight your desired reference target. Press the 【HOLD】 button one time. This will set the angle and unlock it from being held so that you may now turn angles.</p>	<p>【HOLD】</p>	

10.3 Selecting the direction of horizontal angle (HAL/HAR)

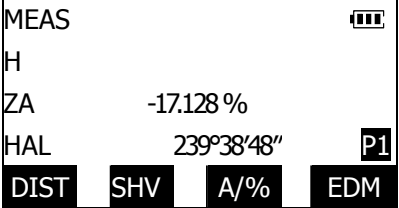
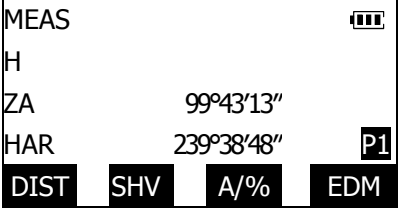
The CST/Berger Total Station can read and display angles in the HAR right mode (angles right) or the HAL left mode (angles left). Before doing this, you should define the **【R/L】** keys in the Meas mode. See "22.3.1 defining softkeys".

Operating	Keys	Display
<p>1. By Pressing the 【R/L】 button, the horizontal angle will be changed from the default value of HAR to the new value of HAL. Angles will be CCW.</p> <p>Display will change as pictured to the right.</p>	<p>【R/L】</p>	
<p>2. By pressing 【R/L】 again, the display will be placed back in the HAR mode.</p> <p>Display will change as pictured to the right.</p>	<p>【R/L】</p>	
<p>● <i>The relation of HAL and HAR: HAL=360°-HAR</i></p>		

10.4 % Slope

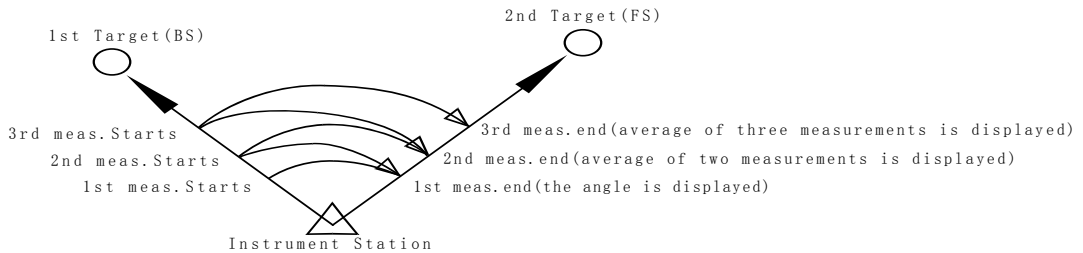
The total station can display the % slope as well as vertical angle.

Before this operation, you should define the **【A/%】** in the Meas mode. See "22.3.1 Defining Softkeys".

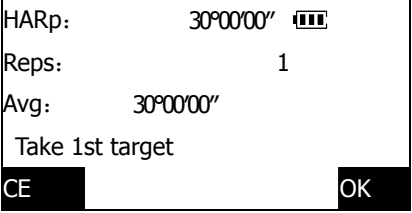
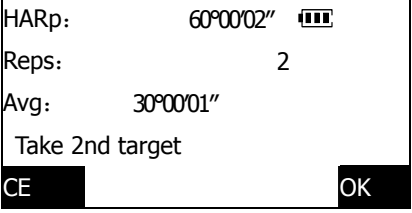
Operating	Keys	Display
1. Press 【A/%】 , the % slope of the vertical angle will be displayed on ZA line as pictured to the right.	【A/%】	
2. Press 【A/%】 once again to display the normal vertical angle mode as pictured to the right.	【A/%】	
<ul style="list-style-type: none"> • The range of % slope can be displayed: $\pm 300\%$ • When the vertical angle setting "horizontal 0", "ZA" will display "VA". 		

10.5 Horizontal angle repetition

To find the horizontal angle with greater precision, perform repetition measurement.



Operating	Keys	Display
1. In the third page of the Meas Mode, press 【MENU】 , then select "8. Repetition".	【MENU】 【▲】 【▼】	
2. Press 【←↵】 , begin with the angle repetition measurement. Sight the first target and press 【OK】 .	【←↵】 【OK】	
3. Sight the second target and press 【OK】 .	【OK】	

Operating	Keys	Display
4. Sight the target point 1 again, and press 【OK】 .	【OK】	
5. Sight the target point 2 again, press 【OK】 The added value of the horizontal angle is displayed on the first line "HARp" and the average value of the horizontal angle is displayed on the third line "AVG".	【OK】	
6. Repeat the step 4 to 5, and continue the measurement process.		
7. When the measurement is completed, press 【ESC】 .	【ESC】	
<ul style="list-style-type: none"> ● Pressing 【REP】 in the Meas mode performs the same function. Please see "22.3.1 defining softkeys". ● Press 【CE】 to cancel last measurement and redo it. ● The maximum number of angle measurements that can be made is 10. 		

10.6 Outputting angle measurement data

1. Connect the total station to a computer.
2. Define **【SEND】** in the Meas mode (Please see "22.3.1 defining softkeys"), and set the communication baud rate (Please see "22.2 instrument configuration") .
3. Sight the target point.
4. Press **【Send】** to output the observed data to the computer.

11. DISTANCE MEASUREMENT

11.1 EDM Settings

Complete the following EDM settings before the distance measurement:

- Atmospheric correction factor
- Target Type
- Station Height and Target Height if required
- Prism constant correction value
- Distance measurement mode

1. Atmospheric correction factor

To perform higher accuracy measurements, it is necessary to find the atmospheric correction factor from even more accurate temperature and pressure measurements and perform an atmospheric correction.

The total station measures the distance with a beam of light, but the velocity of this light varies according to the index of refraction of light in the atmosphere. This index of refraction of light varies according to the temperature and pressure. In the normal conditions, with constant pressure, a temperature change of 1C, or with constant temperature, a pressure change of 3.6hPa, an index change of 1 ppm. This means the distance measurements will be changed 1mm for one kilometer. So in order to precisely determine the atmospheric correction factor, the average air pressure and temperature along the measurement beam route must be taken. Take care when calculating the correction factor in mountainous terrain as the difference in height will result in differences in atmospheric conditions between two points.

- The instrument is designed so that the correction factor is 0 ppm at an air pressure of 1013 hPa and a temperature of 15C.
- The atmospheric correction factor (ppm) can be calculated using the following formula and stored in the instrument's memory.

$$\text{ppm} = 278.96 - \frac{0.2904 \times \text{pressure (hPa)}}{1 + 0.003661 \times \text{temperature (C)}}$$

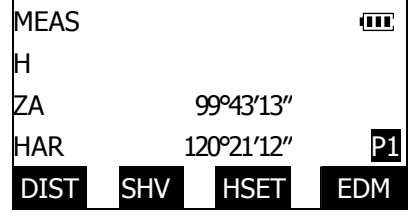
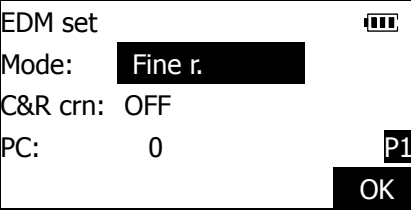
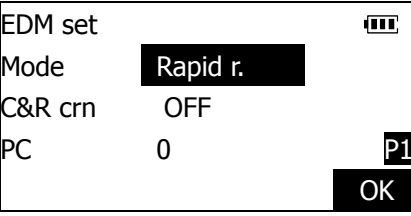
- If the weather correction is not required, set the ppm value to 0.
- The ppm data can also be entered directly.
- A quick rule of thumb may also apply when needing barometric pressure. Take 1" of mercury from 30 for every 1000ft above sea level.

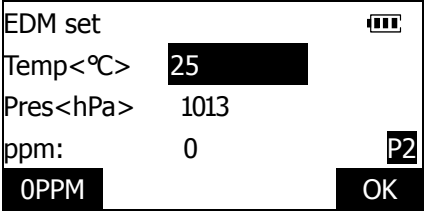
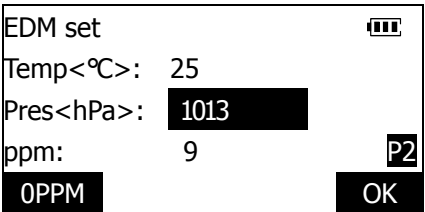
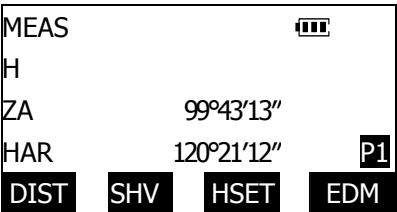
2. Prism constant correction value

Reflective prisms each have their prism constant (PC). Before measurement, you must set the prism constant correction value of the prism you are using. This instrument's prism constant correction value has been set to "0" by default. (CST Prisms are either "0" or "-30")

3. Distance measurement mode

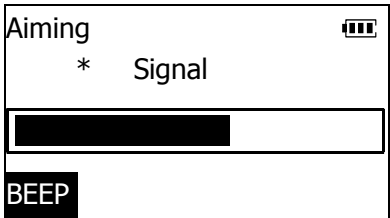
- Fine Single measurement (Fine s.)
- Fine Repeat measurement (Fine r.)
- Fine Average measurement (Fine AVG)
- Rapid Single measurement (Rapid s.)
- Rapid Repeat measurement (Rapid r.)
- Tracking measurement (Tracking)

Operating	Keys	Display
1. From the first page of the Meas mode.		 <p>MEAS ☰ H ZA 99°43'13" HAR 120°21'12" P1 DIST SHV HSET EDM</p>
2. Press 【EDM】 to Enter the EDM Setting Screen.	【EDM】	 <p>EDM set ☰ Mode: Fine r. C&R crn: OFF PC: 0 P1 OK</p>
3. Press 【◀】 / 【▶】 to change the distance measurement mode to Rapid Repeat measurement mode.	【◀】 【▶】	 <p>EDM set ☰ Mode: Rapid r. C&R crn: OFF PC: 0 P1 OK</p>

Operating	Keys	Display
<p>4. Press 【▲】【▼】 or press 【PAGE】 directly to come to the temperature line of the second page, and input the temperature 25 °C.</p>	<p>【▲】 【▼】</p>	
<p>5. Press 【▲】 / 【▼】 to move cursor to the air pressure line and enter 1013, the ppm data is then calculated automatically and displayed on "ppm" line.</p>	<p>【▲】 【▼】</p>	
<p>6. Press 【OK】 to confirm You will then be returned to the Main Meas mode screen.</p>	<p>【OK】</p>	
<ul style="list-style-type: none"> ● When ppm value entered directly, temperature and pressure values will be cleared. ● 【0PPM】 :Atmospheric correction factor returns to 0 and temperature and pressure are set to the default values. ● C&R crn: Earth curvature and refraction correction. The value can be select from OFF, 0.14, 0.20 . It should be taken care when measuring a long horizontal distance and height difference. Default value is OFF. 		

11.2 Returned signal checking

- Check to make sure that sufficient reflected light is returned by the reflective prism sighted by the telescope. This function comes in handy when using in conjunction with making long distance measurements.
- Note: In short distance measurement, even though the center of the reflective prism and the reticle are slightly misaligned, "*" will be also displayed, but in fact, accurate measurement is impossible. Therefore make sure that the target is sighted correctly.
- This Checking can be performed at any time unless in the star key mode.

Operating	Keys	Display
1. Press 【SFT】 and then press 【-】 to come in returned signal checking which is shown by the intensity by the gauge. <ul style="list-style-type: none"> ● The more black part displayed, the greater the quantity of reflected light. ● if "*" is displayed, only enough light for the measurement is returned. ● When "*" is not displayed, accurately re-sight the target and try again. ● The buzzer will sound when light is returned. Press 【BEEP】 to close. 	【SFT】 【-】	
2. Press 【ESC】 to finish signal checking and return to previous mode.	【ESC】	

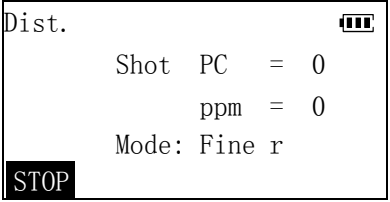
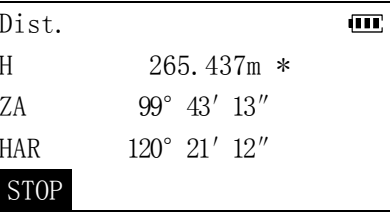
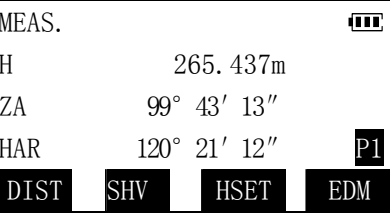

11.3 Distance and angle measurement

An angle can be measured at the same time as the distance.

- About record distance and angle data please see "21.1 Recording distance measurement data"

* If the single measurement mode is selected, measurements automatically stop after a single measurement.

* During fine average measurement, the distance data is displayed as H_1, H_2,...to H_9. When the designated number of measurements has been completed, the average value of the distance is displayed in the H line.

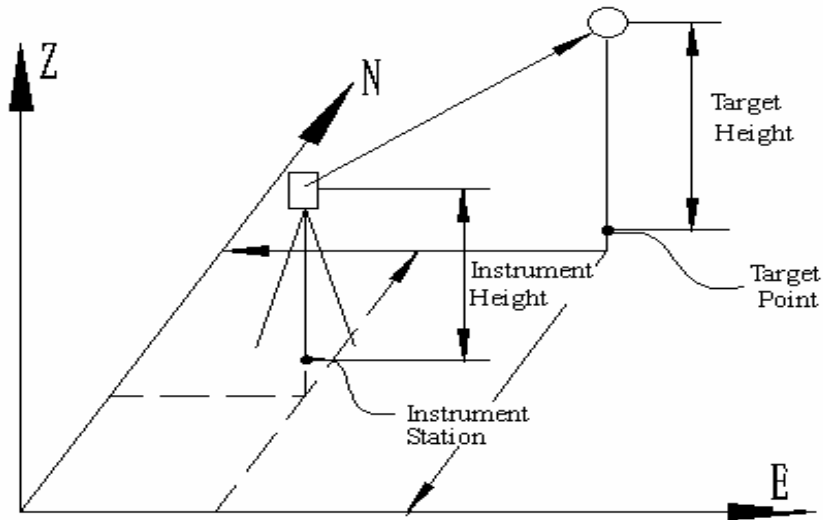
Operating	Keys	Display
1. Sight Target as normal practice dictates.		
2. To take measurement, press 【DIST】 from the Meas Mode Screen. When the measurement starts, EDM information (distance mode, prism constant correction value, atmospheric correction factor) is displayed and "Shot" flashes.	【DIST】	
3. A short beep sounds, and the measured distance data(H),vertical angle(ZA),and horizontal angle(HAR) are displayed. Press 【STOP】 to quit distance measurement and return to the Meas mode.	【STOP】	
4. After pressing stop, measurement data will be displayed on the Meas Mode main screen.		
5. By Pressing the 【SHV】 key, the slope distance "S", horizontal distance "H" and height difference "V" are both displayed on the screen at the same time.	【SHV】	

11.4 Outputting distance measurement data

1. Connect the total station to computer or peripheral equipment.
2. Define **【SEND】** in the Meas mode (Please see "22.3.1 defining softkeys"), and set the communication baud rate (Please see "22.2 instrument configuration").
3. Sight the target point.
4. Press **【Send】** to output the distance data to computer or peripheral equipment.

12. COORDINATE MEASUREMENT

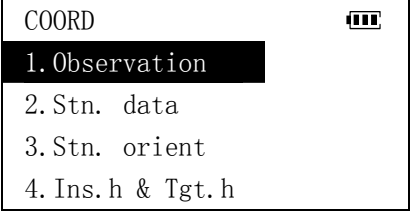
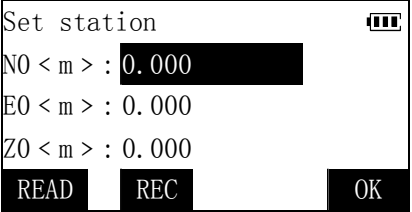
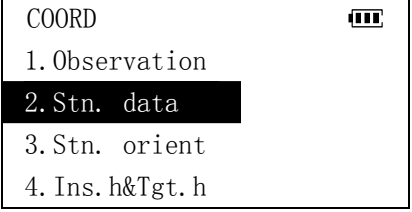
Using the coordinate measurement application will enable the user to determine the 3-dimensional coordinates of a target position based on the Inst. Stn., Inst. Hgt., Tgt. Hgt., and back sight data. EDM setting should be done before coordinate measurement. (Please see "11.1 EDM settings").



12.1 Inputting instrument station coordinates

- Ensure that the instrument station, back sight station or angles are set prior to taking any measurements.
- To accurately determine Heights, make sure that the Instrument Height and Target Height are also set prior to taking any measurements.

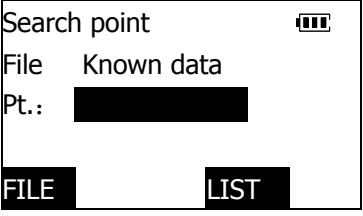
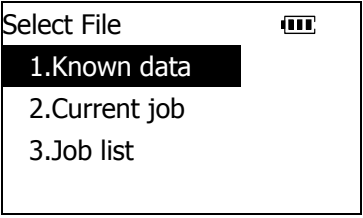
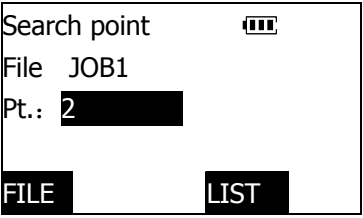
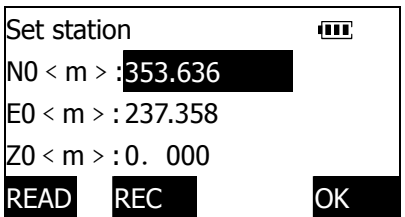
12.1.1 Inputting instrument station coordinate from keyboard

Operating	Keys	Display
<p>1. In the second page of Meas Mode, press 【CRD】 to display coordinate measurement menu.</p> <ul style="list-style-type: none"> ● Selecting "1. Coordinate" in Menu Mode can perform the same function. 	<p>【CRD】</p>	 <p>COORD ☰</p> <p>1. Observation</p> <p>2. Stn. data</p> <p>3. Stn. orient</p> <p>4. Ins. h & Tgt. h</p>
<p>2. Select "2. Stn. data" and press 【←↵】 to enter station setting screen.</p> <p>Input the station coordinates.</p> <ul style="list-style-type: none"> ● When you wish to read in the registered coordinate data in the memory, press 【READ】. ● When 【REC】 is pressed, instrument station data is stored in the current JOB. Please see "store the data in the record mode". 	<p>【▲】 【▼】 【←↵】</p>	 <p>Set station ☰</p> <p>NO <m> : 0.000</p> <p>EO <m> : 0.000</p> <p>ZO <m> : 0.000</p> <p>READ REC OK</p>
<p>3. Press 【OK】 to confirm the station coordinate and return.</p>	<p>【OK】</p>	 <p>COORD ☰</p> <p>1. Observation</p> <p>2. Stn. data</p> <p>3. Stn. orient</p> <p>4. Ins. h&Tgt. h</p>

12.1.2 Reading in registered coordinate data

The coordinate data registered in the memory in advance can be recalled by pressing **【READ】** when inputting coordinates.

Known point data, coordinate data in the current job and coordinate data in any job file can be read in.

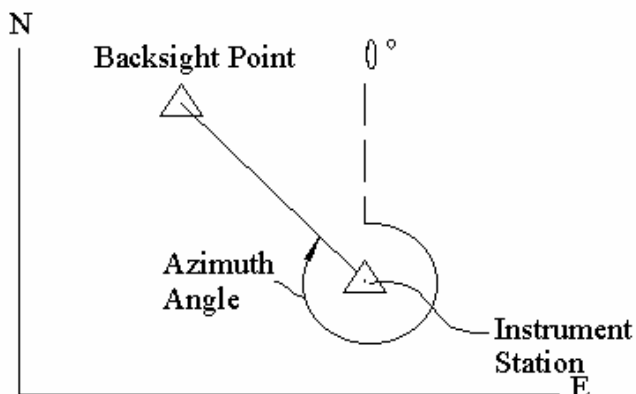
Operating	Keys	Display
1. In the Setting Station Screen , press 【READ】 to display the search point screen. The file from which coordinate data will be read in is displayed on the second line. This file can be changed by pressing 【FILE】 .	【FILE】	
2. Press 【FILE】 to select another file. Press 【▲】 / 【▼】 to move the cursor to the required position, press 【←↵】 . Example: Select the "Current job".	【▲】 【▼】 【←↵】	
3. Input the point number you want to search and press 【←↵】 . You can also press 【LIST】 to list all data in the file and select the required point.	【←↵】	
4. When the point is found, the coordinate of the point will be displayed. Press 【OK】 to set the data as the instrument station coordinate and return .	【←↵】	

In the data list:

- Press **【▲】** / **【▼】** to move the cursor up and down from line to line.
- Press **【SFT】** and then Press **【▲】** / **【▼】** to move the cursor from page to page.
- Press **【TOP】** to move the cursor to the list's beginning, press **【LAST】** to move the cursor to the list's end.
- Press **【SRCH】** to input the point name and search it.

12.2 Azimuth angle setting

The azimuth angle of the backsight point can be set by inputting the angle directly or by calculating from coordinates of the back sight point and the instrument station.



Operating	Keys	Display
1. Select "3. Stn.orient" in <COORD> menu, and press 【←】 to enter the azimuth angle setting mode.	【←】	<div style="border: 1px solid black; padding: 5px;"> COORD ▢▢▢ 1. Observation 2. Stn. data 3. Stn. orient 4. Ins. h&tgt. h </div>
2. Input the azimuth angle directly and sight the backsight point, press 【←】 to complete the orientation of the instrument station and return. please see "11.2 set the horizontal as the needed direction" ● Press 【BS】 to set azimuth angle by calculating from coordinates.	【BS】	<div style="border: 1px solid black; padding: 5px;"> Set H angle ▢▢▢ HAR: ██████████ BS ██████████ </div>

Operating	Keys	Display
<p>3. Input the coordinates of the backsight point and press 【OK】 .</p> <ul style="list-style-type: none"> When you wish to read in and set coordinate data from memory, press 【READ】 . (Please see "12.1.2 Reading in registered coordinate data") . Press 【STN】 to input the coordinates of the instrument station .See"12.1 Inputting instrument station coordinate" 	【OK】	
<p>4. Calculated azimuth angle is displayed. Sight the backsight point and press 【YES】 to complete setting and return to <COORD> menu.</p>	【YES】	

12.3 Inputting the height of instrument and target

If you wish to measure the Z coordinate, the height of the prism and the instrument must be entered.

Operating	Keys	Display
<p>1. Select "4. Ins.h & Tgt.h" in <COORD> menu, and press 【←】 to come in the screen of inputting the prism height and instrument height.</p> <p>In the third page of the Meas mode, press 【HT】 to perform the same function.</p>	【▲】 【▼】 【←】	
<p>2. Input the height of the prism and the instrument, press 【OK】 confirm the data and return to <COORD> menu.</p>	【OK】	

12.4 3-D COORDINATE MEASUREMENT

The instrument user may determine the coordinates of a target points based on the station and backsight data along with rod and target heights.

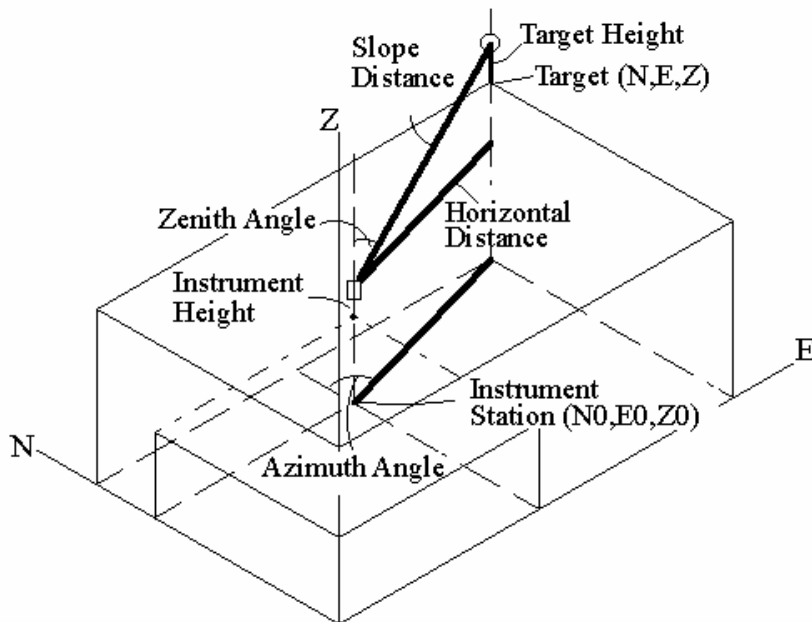
The coordinate values of the target are calculated using the following formula.


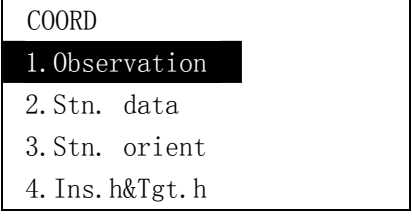
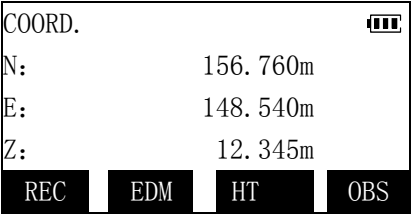


$$N1=N0+S\times\sin Z\times\cos Az$$

$$E1=E0+S\times\sin Z\times\sin Az$$

$$Z1=Z0+S\times\cos Z+ih-th$$

N0: Station N coordinate	S: Slope distance	ih: Instrument height
E0: Station E coordinate	Z: Zenith angle	th: Target height
Z0: Station Z coordinate	Az: Direction angle	



Operating	Keys	Display 
<p>1. Sight the prism at the target point, In <COORD> menu, select "1. Observation" and press 【←】 to start measurement.</p>	<p>【←】</p>	 <p>COORD 1. Observation 2. Stn. data 3. Stn. orient 4. Ins. h&Tgt. h</p>
<p>1. The coordinate value of the target is displayed. Press 【STOP】 to quit measurement.</p> <ul style="list-style-type: none"> ● When the height of the next target is different, reenter the target height before beginning the observation. (Please see "12.3 Inputting the height of instrument and prism"). ● Pressing 【REC】 can record measurement results. (Please see "21.3 Recording coordinate measurement data") ● Press 【EDM】 to change the settings of EDM. (Please see "11.1 EDM Settings"). 		 <p>COORD.  N: 156.760m E: 148.540m Z: 12.345m REC EDM HT OBS</p>
<p>2. Sight the next target and press 【OBS】 to start next measurement. Continue until all targets have been measured.</p>	<p>【OBS】</p>	
<p>3. Press 【ESC】 to finish the coordinate measurement, return to <COORD> Menu.</p>	<p>【ESC】</p>	 <p>COORD 1. Observation 2. Stn. data 3. Stn. orient 4. Ins. h & Tgt. h</p>

13. SETTING-OUT MEASUREMENT (Stake Out)

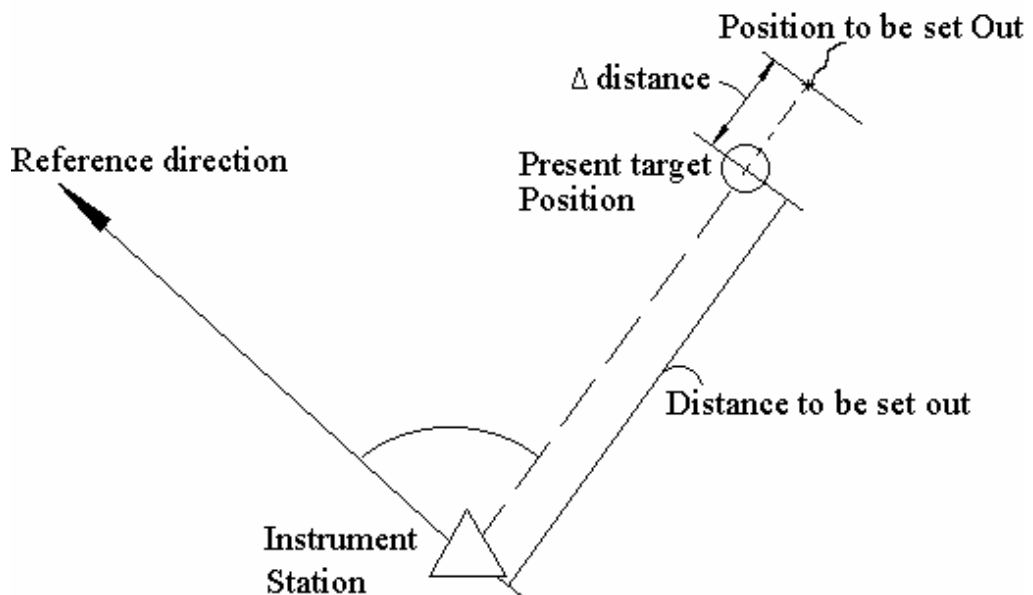
Setting out is the process of measuring a point (set out point) and comparing it to the required point data from the input data, plans or designs. The difference between the data input to the instrument (the set-out data) and the measured value can be displayed by measuring the horizontal angle, distance or coordinates of the sighted point. The display data is figured by the following simple formula:

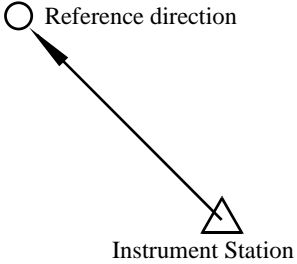

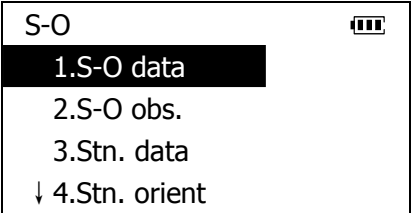
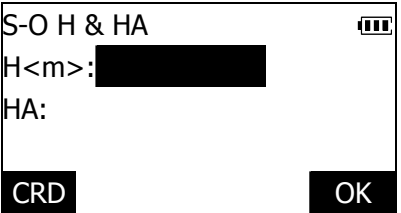
$$\text{Display data} = \text{measured data} - \text{setting-out data}$$

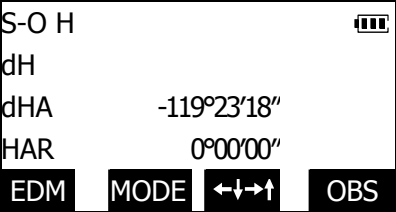
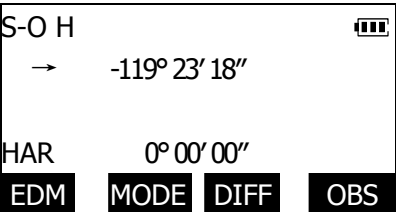
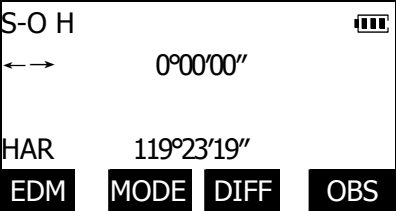
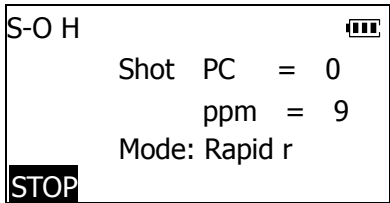
- Most Setting out applications are performed in Face 1.

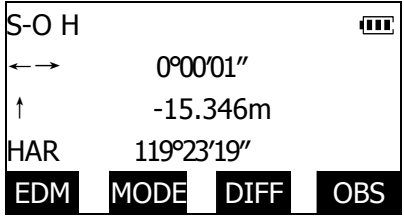
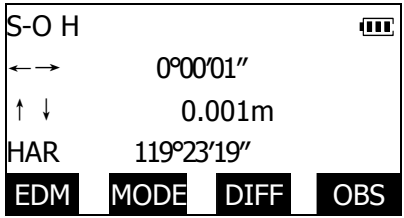
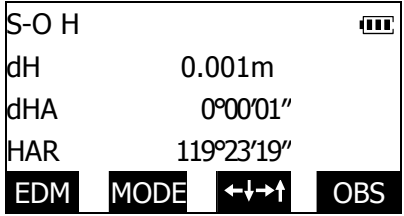
13.1 Distance setting-out measurement

The Process of finding a point (set out) based on the horizontal angle from the reference direction and the distance from the instrument station will be described.



Operating	Keys	Display
1. Sight the reference direction in Face 1.		
2. From the second page of the Meas Mode , press 【0SET】 two times to set the Horizontal angle to "0" (pressing 【0SET】 one time will cause the Hz angle to flash, pressing the second time will actually set the horizontal angle to 0.	【0SET】	
3. In the second page of the Meas Mode, press 【S-O】 to enter into the setting-out measurement menu. <ul style="list-style-type: none"> In the menu mode, selecting "2. S-O" performs the same function. 	【S-O】	
4. Select "1. S-O data" and press 【←↵】 to enter the screen option to allow the input of setting-out data. (also known as stake-out data) Input the following items: (1) H: horizontal distance from the instrument station to the point to be set out. (2) HA: angle between the direction of the reference and the point to be set out.	【←↵】	

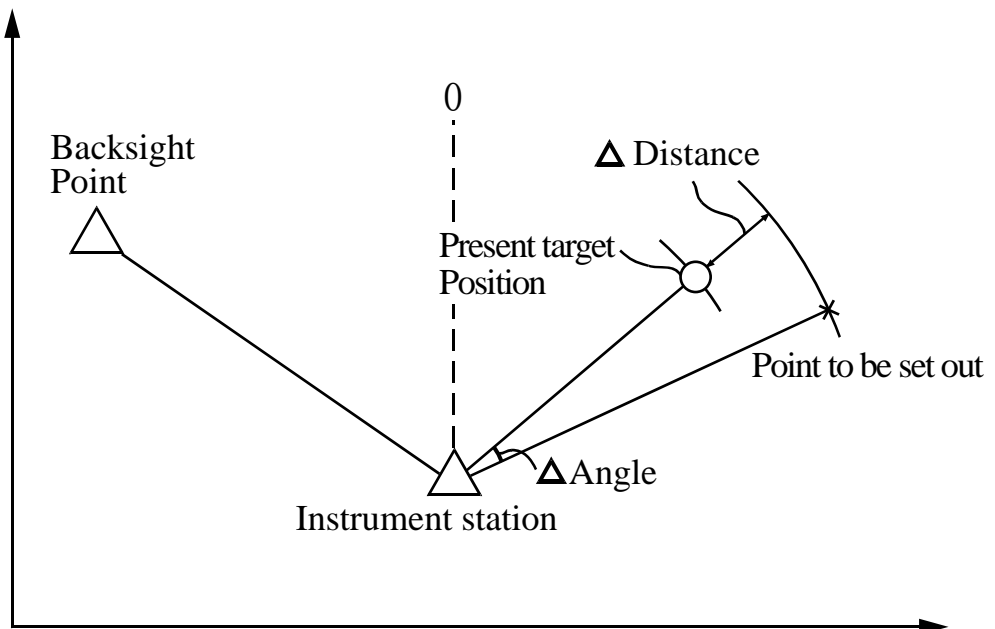
Operation	Keys	Display
<p>5. Press 【OK】 to enter the setting-out observation screen.</p> <p>dH: horizontal distance difference. dHA: horizontal angle difference</p>	<p>【OK】</p>	
<p>6. Press 【<math>\leftrightarrow</math>】 to enter the setting-out leading screen. The horizontal angle difference between the target and the point to be set out is displayed on the second line, and the arrow displays which direction the target should be moved.</p> <ul style="list-style-type: none"> ● Arrow meanings <ul style="list-style-type: none"> ←: Looking from the station, move the prism to the left. →: Looking from the station, move the prism to the right. ● To return to the setting-out observation, press 【DIFF】. 	<p>【<math>\leftrightarrow</math>】</p>	
<p>7. Rotate the instrument until 0° is displayed on the second line. When the horizontal angle difference is within $\pm 30''$, \leftrightarrow will be displayed.</p>		
<p>8. Place the prism on the sight line.</p>		
<p>9. Press 【OBS】 to start distance measurement.</p>	<p>【OBS】</p>	

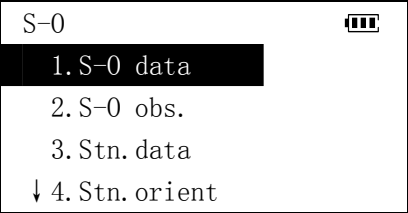
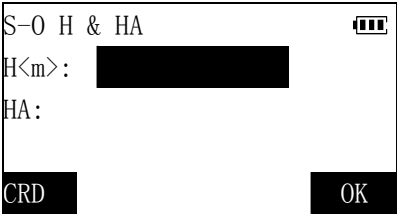
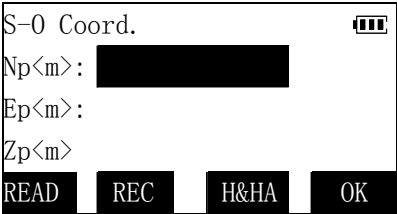
Operating	Keys	Display
<p>10. When the measurement is completed, the horizontal distance difference is displayed on the third line and the arrow displays which direction the target should be moved from the instrument.</p> <ul style="list-style-type: none"> • The Meaning of the arrows: ↓ : Move the prism towards inst. ↑ : Move the prism away from inst. • To change EDM settings, Press 【EDM】 . Please see "12.1 Setting the Distance Meas" 		
<p>11. Move the prism forward and backward until the horizontal distance difference is 0. When the horizontal distance difference is within ±1cm, ↑ ↓ will be displayed.</p> <ul style="list-style-type: none"> • When repeat measurement mode or tracking measurement mode is selected, without any key press, the setting-out result will be displayed continuously while sighting the prism . 		
<p>12. Press 【DIFF】 to display the setting-out result. Press 【ESC】 to return to <S-O> menu.</p>	<p>【DIFF】</p>	
<ul style="list-style-type: none"> • Press 【MODE】 to change setting-out measurement mode, the mode will be toggled between setting-out distance and setting-out coordinate. • When repeat measurement mode or tracking measurement mode is selected, press 【STOP】 to stop measurement. 		

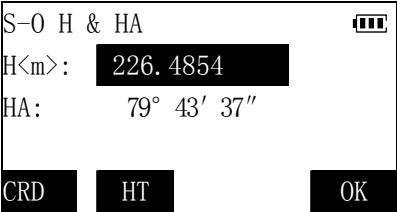
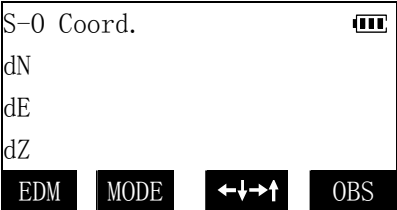


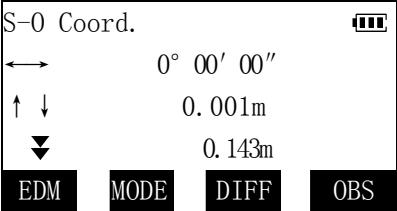
13.2 Coordinates Setting-out Measurement

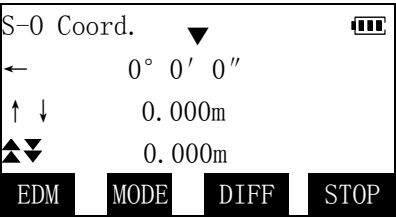
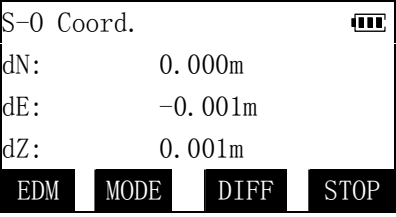
Setting-out coordinates measurement is used to set out the point whose coordinates is known. After inputting the coordinates for the point to be set out, the instrument calculates the setting-out horizontal angle and horizontal distance and stores them in the memory. By selecting the horizontal angle and then the horizontal distance setting-out functions, the required coordinate location can be set out.

- To find the Z coordinate, ensure that the instrument height and the prism height are the same.



Operating	Keys	Display
<p>1. On the third page of the Meas Mode Screen, press 【S-O】 to enter the <S-O> menu.</p> <ul style="list-style-type: none"> ● Selecting "2. S-O" in the Menu Mode will perform the same function. <p>2. Select "3. Stn.data" to input the instrument station data. Select "4. Stn. orient" to set the azimuth angle. Select "5. Ins.h&Tgt.h" to input the instrument height and the prism height. (Please see "12.1 inputting instrument station coordinate", "12.2 Azimuth angle setting", "12.3 inputting the height of instrument and prism"),</p>	<p>【S-O】</p>	 <p>S-O ☰</p> <p>1. S-O data</p> <p>2. S-O obs.</p> <p>3. Stn. data</p> <p>↓ 4. Stn. orient</p>
<p>3. Then select "1. S-O data" and press 【←】 to enter the setting-out data screen.</p>	<p>【←】</p>	 <p>S-O H & HA ☰</p> <p>H<m>: [REDACTED]</p> <p>HA:</p> <p>CRD OK</p>
<p>4. Press 【CRD】. <S-O Coord.> is displayed. Input the coordinates of the point to be set out. (Staked out)</p> <ul style="list-style-type: none"> ● When 【READ】 is pressed, stored coordinates can be recalled and used as set-out coordinates. (Please see "12.1.2 Reading in registered coordinate data") ● Press 【H&HA】 to enter the distance set-out mode. ● Press 【REC】 to record the input coordinate data. 	<p>【CRD】</p>	 <p>S-O Coord. ☰</p> <p>Np<m>: [REDACTED]</p> <p>Ep<m>:</p> <p>Zp<m></p> <p>READ REC H&HA OK</p>

Operating	Keys	Display
<p>5. After the coordinates are entered, press 【OK】. The distance and the horizontal angle of the point to be set out are calculated and displayed on the screen.</p> <ul style="list-style-type: none"> ● If the prism height has to be changed. Press 【HT】 and re-enter the prism height before the measurement. (Please see "12.3 inputting the height of instrument and prism") 	<p>【OK】</p>	
<p>6. Press 【OK】 to enter the Set Out Coord observation screen.</p>	<p>【OK】</p>	
<p>7. Press 【↔↕↔↕】 to enter the setting-out leading screen. Following step 7 to 10 in "13.1 Distance setting-out measurement", complete the plane coordinates setting-out. Then observe the difference height between the target and the required point which displayed on the fourth line.</p> <ul style="list-style-type: none"> ● The Arrows mean the following: : move the prism up ward : move the prism down ward 	<p>【↔↕↔↕】</p>	

<p>8. Move the prism upward and downward until the value displayed on the fourth line is 0m. When the height difference approach 0m, two arrows will be displayed. When all the values displayed on the screen are 0, the position of the rod is now marking the point to set out.</p>		 <p>S-0 Coord. ▾ ▢▢▢ ← 0° 0' 0" ↑ ↓ 0.000m ▲ ▼ 0.000m EDM MODE DIFF STOP</p>
<p>9. Press 【DIFF】 to display the setting-out results (Deltas) Press 【ESC】 to return to <S-O> menu.</p>	<p>【DIFF】</p>	 <p>S-0 Coord. ▢▢▢ dN: 0.000m dE: -0.001m dZ: 0.001m EDM MODE DIFF STOP</p>

Reference: Distance correction in the coordinates setting-out measurement.

The total station can carry out the distance correction of Average Elevation and Projection by setting a scale factor.

The correction is performed using the following formula:

(1) The distance on the projection plane:

$$HDg = HD \times \text{scale factor}$$

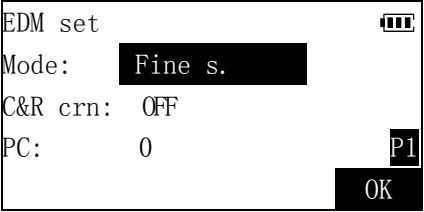
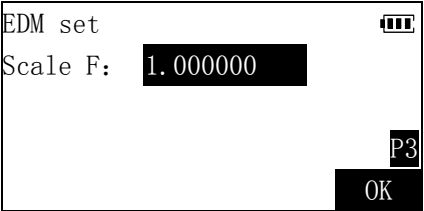
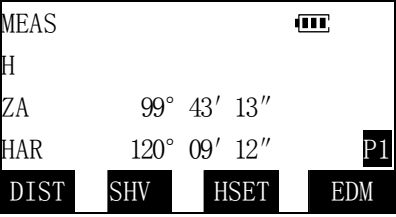
HDg: The distance on the projection plane.

HD: The distance on the ground.

(2) The distance on the ground:

$$HD = HDg / \text{scale factor}$$

- Note: When the scale factor is set, it will affect all functions related to coordinate measuring.
- Scale factor input range: 0.98-1.02. Default value is 1.000000(This means no correction is carried out.)
- The steps to change scale factor are described next.

Operating	Keys	Display
1. Press 【EDM】 in the first page of the Meas Mode.	【EDM】	 <p>EDM set [Battery Icon] Mode: Fine s. C&R crn: OFF PC: 0 P1 OK</p>
2. Press 【◀】/【▶】 or press 【PAGE】 directly to move the cursor to the scale factor line.	【▲】 【▼】	 <p>EDM set [Battery Icon] Scale F: 1.000000 P3 OK</p>
3. Input the scale factor, press 【OK】 and return to the Meas mode.	【OK】	 <p>MEAS [Battery Icon] H ZA 99° 43' 13" HAR 120° 09' 12" P1 DIST SHV HSET EDM</p>

CAUTION: If you have set the scale factor to any value other than 1.000000, Double check the setting during the next time you wish to use the instrument. Make sure the scale factor is set appropriately each and every use.

14. OFFSET MEASUREMENT

Offset measurements are performed when a target cannot be positioned directly on a point or when one needs to find the angle and distance of a point that can not be seen.

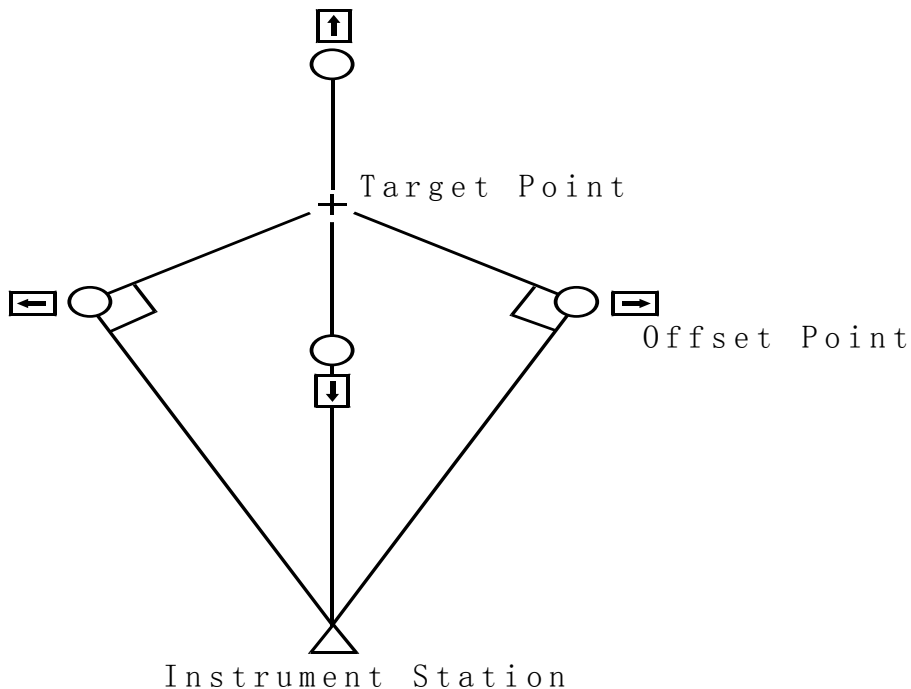
1. It is possible to find the distance and angle to a point you wish to measure by positioning a prism and pole on a point that is slightly "off" from the target point and measuring the distance and angle from the surveyed point to the offset point.
2. There are two measuring methods: distance offset and angle offset.

Ensure that the softkey **【OFS】** is allocated in the Meas Mode according to "22.3. Defining softkeys".

3. In the Menu Mode, selecting "7. Offset" can perform these functions also.

14.1 Distance Offset Measurement

Finding the point by entering the horizontal distance from the target point to the offset point.

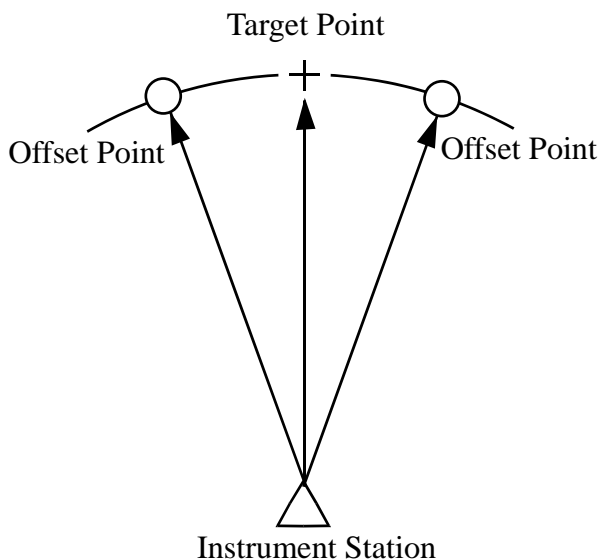


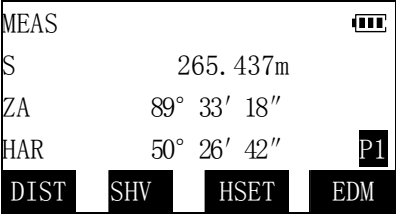
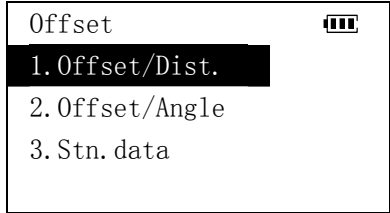
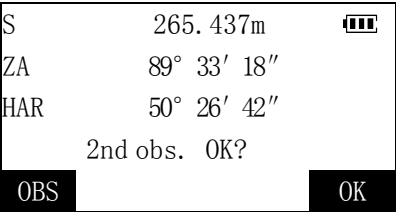
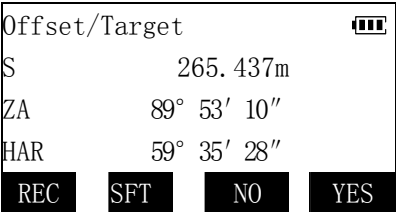
- * When the offset point is positioned to the left or right of the target point, the angle formed by intersecting lines connecting the offset point to the target point and the offset point to the instrument station is as close to 90° degrees as possible.
- * When the offset point is located in front or behind the target point, make sure that the offset point is in line with the instrument and target.


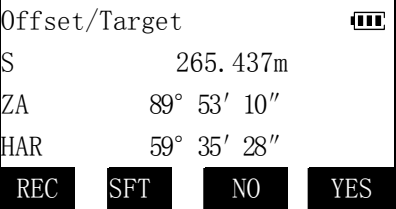
<p>5. Press 【OK】 . The distance and angle of the target point are calculated and displayed.</p> <ul style="list-style-type: none"> ● Press 【REC】 to record the result. (Please see "21.1 Recording distance measurement data"). ● Press 【SFT】 to switch the screen display from distance values to coordinates values. ● Press 【NO】 to return to display the previous distance and angle. ● Press 【YES】 to return to <Offset> menu. 	<p>【OK】</p>	<div style="border: 1px solid black; padding: 5px;"> <p>Offset/Target 🔋</p> <p>S 263.683m</p> <p>ZA 89° 53' 10"</p> <p>HAR 50° 26' 42" P1</p> <p style="text-align: center;"> REC SFT NO YES </p> </div>
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14.2 Angle Offset Measurement

Position the prism pole on the offset points either on the right or left side of the object as closely as possible remembering the note about the angle between Instr. Point and Offset Point and Offset Point and Target Point being as close to 90degrees as possible. Then measure the distance to the offset points and the horizontal angle of the target point.



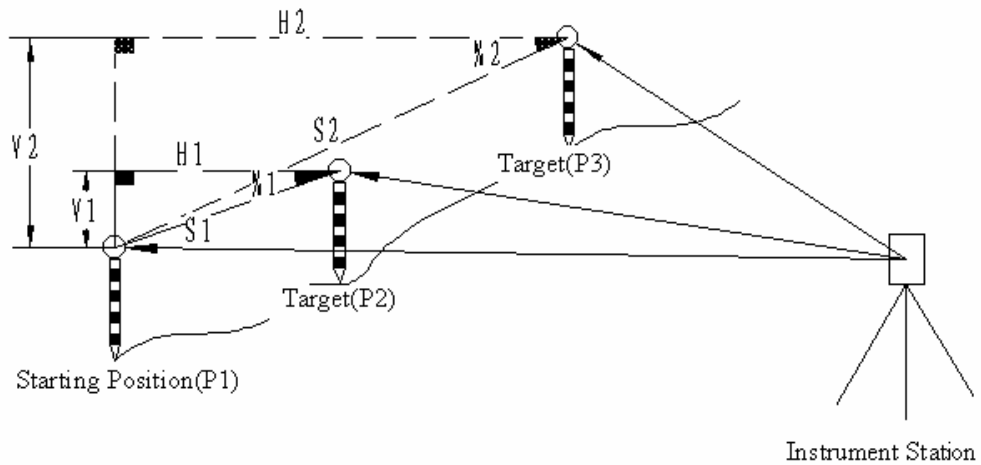
Operating	Keys	Display
<p>1. Set the offset point as close to the object to be measured as closely as possible, making sure the distance from the instrument station to the target point & the height of the offset points and the target point are the as close as possible. Then observe the offset point as the new target point.</p> <p>Press 【DIST】 in the first page of the Meas Mode to begin measurement.(Please see "11.3 Distance and angle measurement")</p>	<p>【DIST】</p>	
<p>2. Press 【OFS】 to enter the offset measurement menu screen.</p>	<p>【OFS】</p>	
<p>3. Select "2.Offset/Angle" to enter the angle offset screen. The measurement results of the offset point are displayed.</p> <ul style="list-style-type: none"> ● Press 【OBS】 to re-observe the offset point. 	<p>【▲】 【▼】 【←↵】</p>	
<p>4. Press 【OK】 . The distance and angle of the target point are displayed.</p> <ul style="list-style-type: none"> ● Press 【REC】to record the results. (Please see "21.1 Recording distance measurement data") ● Press 【SFT】to switch the screen display from distance values to coordinates values. ● Press 【NO】to return to the previous distance and angle. ● Press 【YES】 to return to <Offset> menu. 	<p>【OK】</p>	

Operating	Keys	Display
<p>5. Press 【SFT】 , and the coordinate of the target point will be displayed.</p> <ul style="list-style-type: none"> Select "3.Stn.data" in <Offset> menu to confirm the data of the instrument station. 	<p>【SFT】</p>	 <pre> Offset/Target N 162.276m E 208.365m Z 16.378m REC SFT NO YES </pre>
<p>6. Press 【SFT】 to display the distance and angle of the target point again.</p>	<p>【SFT】</p>	 <pre> Offset/Target S 265.437m ZA 89° 53' 10" HAR 59° 35' 28" REC SFT NO YES </pre>

15. MISSING LINE MEASUREMENT

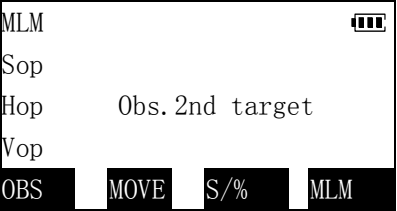
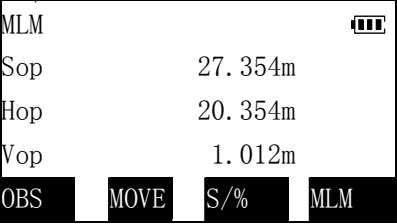
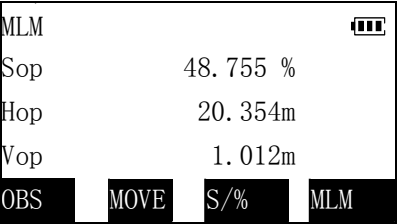
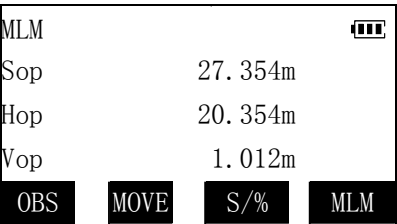
The Missing Line Measurement (MLM) routine is used to measure the slope distance, horizontal distance, and horizontal angle from one point to another with one point being a reference point or starting point. This is done without moving the instrument.

- The last measured point may be switched to the starting point for continuous measurements.
- If heights are going to be compared, the target height and instrument heights must be set.
- Measurements may be displayed in %gradient from point to point.



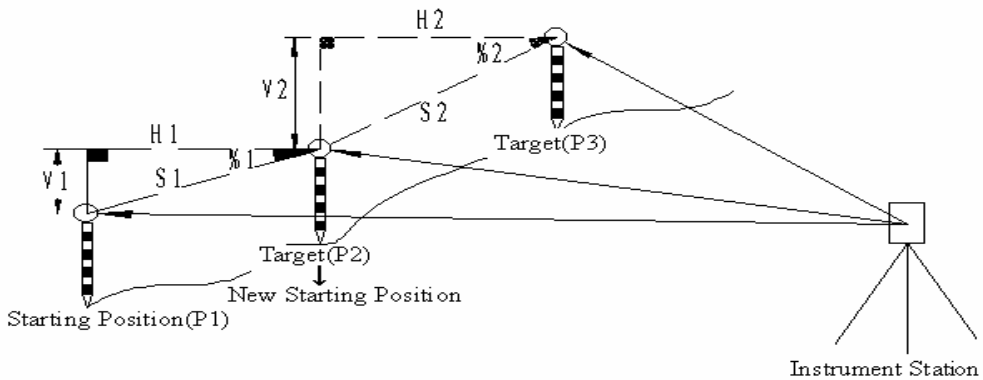
15.1 Measuring the distance between 2 or more points

Operating	Keys	Display
1. Sight the starting position, and press 【DIST】 in the first page of Meas Mode to begin measurement. The measured values are displayed. Press 【STOP】 to stop measurement.	【DIST】	<pre> MEAS S 10.567m ZA 70° 11' 57" HAR 135° 31' 27" P1 DIST SHV HSET EDM </pre>

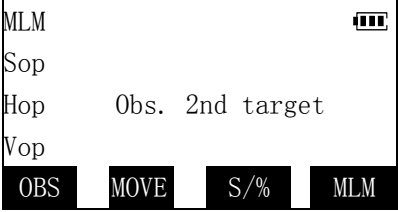
Operating	Keys	Display
<p>2. Press 【MLM】 in the third page of the Meas Mode to enter the missing line Measurement mode.</p> <ul style="list-style-type: none"> ● Select "4. MLM" in the Menu Mode to perform the same function. 	<p>【MLM】</p>	
<p>3. Sight the second target and press 【MLM】 to begin observation. When observation finished, the following values are displayed:</p> <p>Sop: Slope distance of the starting position and 2nd target point.</p> <p>Hop: Horizontal distance of the starting position and 2nd target point.</p> <p>Vop: Height difference of the starting position and 2nd target point.</p>	<p>【MLM】</p>	
<p>4. Press 【S/%】. The distance between two points is displayed as the gradient between two points.</p> <p>Press 【S/%】 again to return to display the slope distance.</p>	<p>【S/%】</p>	
<p>5. Sight the next target point and press 【MLM】 to observe it. Slope distance, horizontal distance and height distance between multiple points and the starting point can be measured this way.</p> <ul style="list-style-type: none"> ● Sight the starting point and press 【OBS】 to re-observe it. ● When 【MOVE】 is pressed, the last target measured becomes the new starting position to perform MLM of the next target. 		

15.2 Changing the starting point

Some times it is necessary to make the last measured point the new starting point.

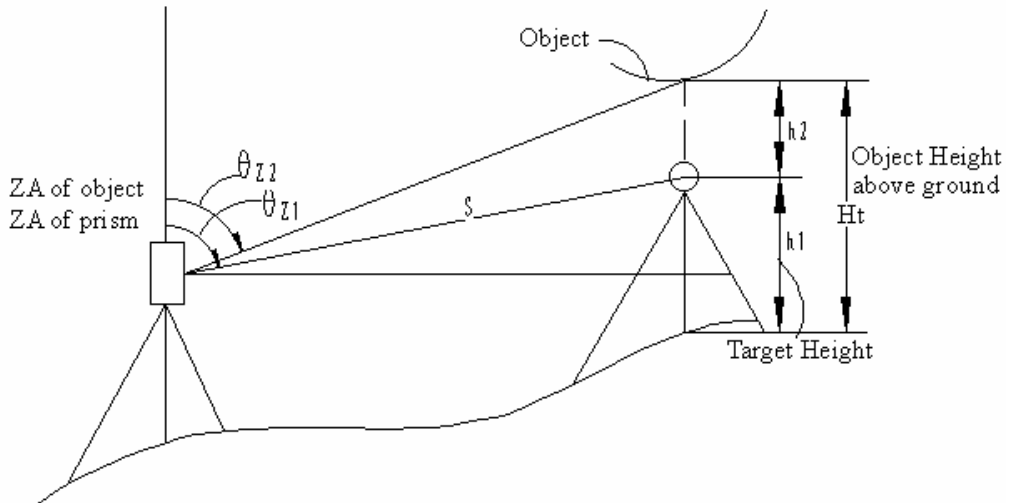


Operating	Keys	Display
1. Observe the starting position and target following steps 1 to 3 in "15.1 Measuring the distance between 2 or more points"		
2. After measuring the targets, press 【MOVE】 .	【MOVE】	

<p>3. Press 【YES】 to change the last measured point to the next starting position.</p> <ul style="list-style-type: none"> • Perform MLM following steps 2 to 3 in “15.1 Measuring the Distance between 2 or more points” 	<p>【YES】</p>	 <p>The screenshot shows a handheld device screen with the following text and elements:</p> <ul style="list-style-type: none"> Top right: A battery status icon. Main text: MLM, Sop, Hop, Vop. Second line: Obs. 2nd target. Bottom bar: Four buttons labeled OBS, MOVE, S/%, and MLM.
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16. REM MEASUREMENT

The REM Routine is used to measure vertical distances where a target cannot be placed such as power lines, bridge heights and overhead cables.

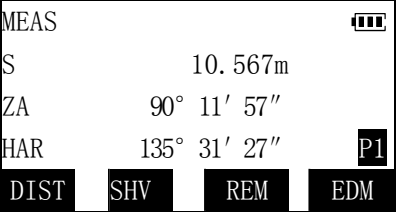
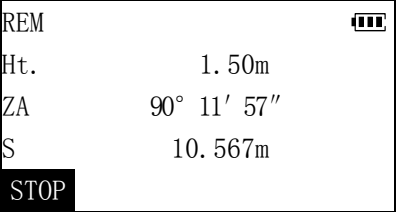
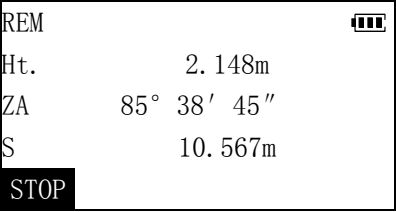
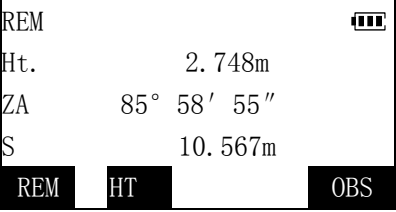


- The height of the target is calculated using the following formula:

$$Ht = h1 + h2$$

$$h2 = S \sin \theta_{z1} \times \cot \theta_{z2} - S \cos \theta_{z1}$$
- Before using this routine, the softkey **【REM】** must be allocated in the Meas Mode according to "22.3.1 Defining softkeys". Selecting "5.REM" in the Menu Mode can perform the same function.

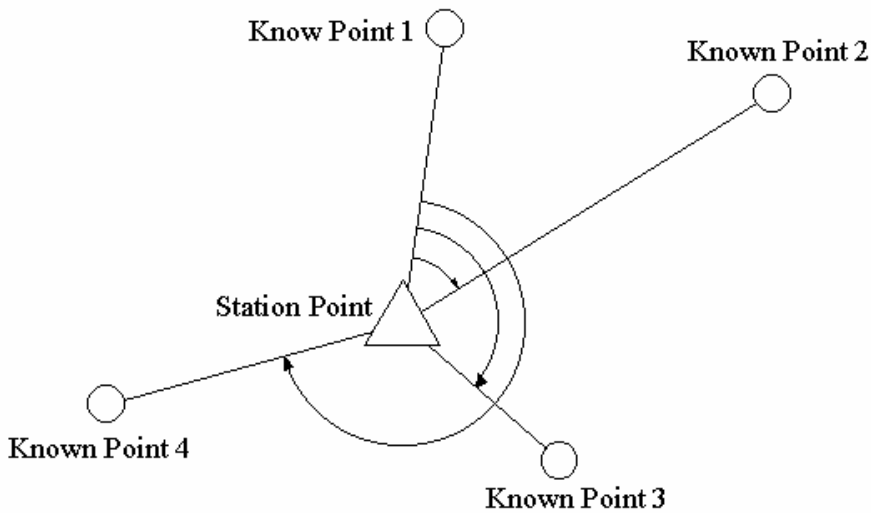
Operating	Keys	Display
1. Position the prism directly under or directly over the object and measure the prism height. 2. In the third page of the Meas mode, press 【HT】 to enter the prism height. Then press 【OK】 to return.	【HT】 【OK】	<div style="border: 1px solid black; padding: 5px;"> Ins. h & tgt. h ☰ Tgt. h<m>: 1.50 Ins. h<m>: 1.35 <div style="text-align: right; margin-top: 5px;">OK</div> </div>

<p>3. Accurately sight the prism, press 【DIST】 in the first page of the Meas mode to begin measurement. The measurement results are displayed. Press 【STOP】 to stop the measurement.</p>	【DIST】	 <p>MEAS ▢▢▢ S 10.567m ZA 90° 11' 57" HAR 135° 31' 27" P1 DIST SHV REM EDM</p>
<p>4. Press 【REM】 or select "5. REM" in the menu mode to come in the REM function screen.</p>	【REM】	 <p>REM ▢▢▢ Ht. 1.50m ZA 90° 11' 57" S 10.567m STOP</p>
<p>5. Sight the object, the height from the ground to the object is displayed. While rotating the telescope, the height are calculated and displayed in real time.</p>		 <p>REM ▢▢▢ Ht. 2.148m ZA 85° 38' 45" S 10.567m STOP</p>
<p>6. Press 【STOP】 to stop the measurement.</p> <ul style="list-style-type: none"> ● Press 【OBS】 to re-observe the prism. ● When the prism has been adjusted, press 【HT】 to reenter the prism height. ● Press 【REM】 begin measurement again. 	【STOP】	 <p>REM ▢▢▢ Ht. 2.748m ZA 85° 58' 55" S 10.567m REM HT OBS</p>
<p>7. Press 【ESC】 to finish this function and return.</p>	【ESC】	

17. RESECTION MEASUREMENT

To determine the coordinates of an instrument station by performing multiple measurements of points whose coordinate values are known is the process of Resection.

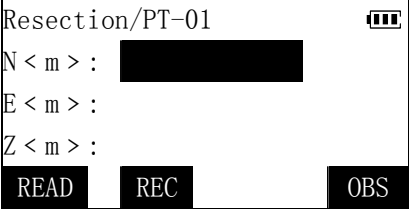
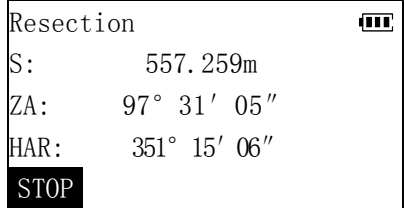
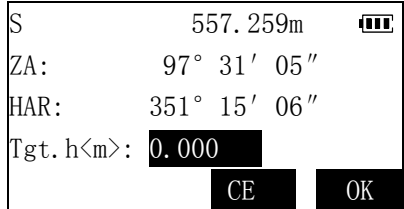
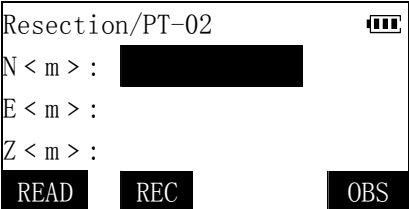
Entry		Output
$N_i, E_i, Z_i:$	Coordinates of known point	$N_0, E_0, Z_0:$ station point coordinates
$H_i:$	Observed horizontal angle	
$V_i:$	Observed vertical angle	
$D_i:$	Observed distance	

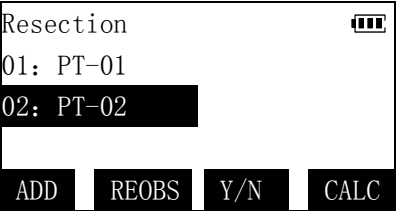
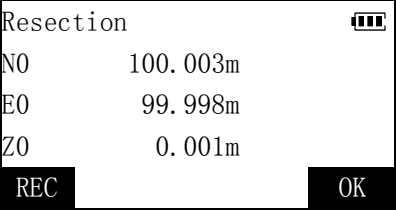
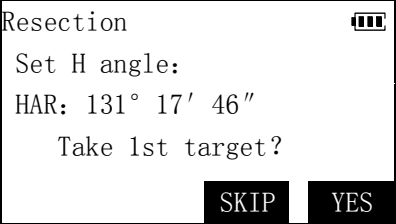


By using from 2 to 10 known points (Coordinates), the total station can calculate an instrument station position. If more than two points are used in the resection routine, the coordinates of the instrument station are found using a least squares solution. Therefore the more known points measured, the higher the calculation precision of the resection point.

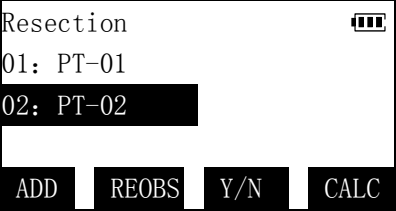
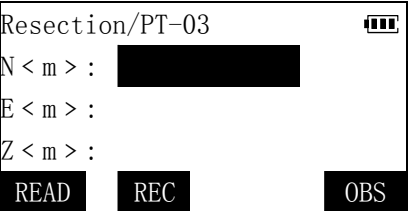
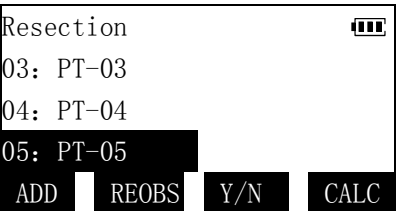
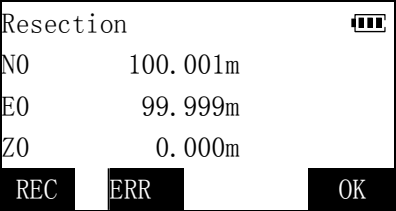
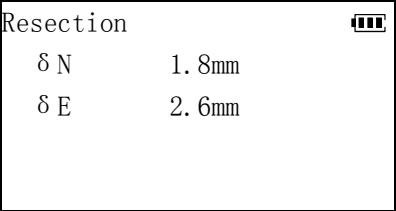
- The function can be performed also by selecting “3.Resection” in the Menu Mode.
- To properly use this function, please enter coordinates in a clock wise position and measure them in that same manner.

17.1 Calculating the station coordinate by measuring 2 known point

Operating	Keys	Display
<p>1. In the third page of the Meas Mode, press 【RESE】 to perform this function.</p> <ul style="list-style-type: none"> Selecting "3.Resection" in the menu mode can also perform this function. 	<p>【RESE】</p>	
<p>2. Input the coordinates of the first known point. Then sight it and press 【OBS】 to start measurement. Press 【STOP】 to stop measurement.</p>	<p>【OBS】</p>	
<p>3. The measurement results are displayed on the screen. Input the prism height of the known point.</p>		
<p>4. Press 【OK】 and then input and measure the second known point in the same way.</p>	<p>【OK】</p>	

<p>5. When the two known points have been input and measured, the list of the known points is displayed.</p> <ul style="list-style-type: none"> ● Press 【▲】/【▼】 to move the cursor and select the known point. ● Press 【ADD】 to add a known point for resection. ● Press 【REOBS】 to reenter or re-observe the known point selected. ● Press 【CALC】 to start calculations. ● Press 【Y/N】 to make the known point selected joining for calculation or not. 		 <p>Resection ☰ 01: PT-01 02: PT-02 ADD REOBS Y/N CALC</p>
<p>6. Press 【CALC】. The instrument station coordinates are calculated and displayed.</p> <ul style="list-style-type: none"> ● Press 【REC】 to store the results in the memory. ● Press 【REC】 to accept the calculated results as the new station coordinates. 	【CALC】	 <p>Resection ☰ NO 100.003m EO 99.998m ZO 0.001m REC OK</p>
<p>7. Press 【OK】 to set the instrument station coordinates, then the azimuth angle of the first known point as the backsight point is calculated and displayed. Sight the known point 1, press 【YES】 to set the azimuth angle and return to the Meas Mode.</p> <ul style="list-style-type: none"> ● Press 【SKIP】 to return the Meas mode without setting the azimuth angle. 	【OK】	 <p>Resection ☰ Set H angle: HAR: 131° 17' 46" Take 1st target? SKIP YES</p>

17.2 Calculating the station coordinate using multiple known points

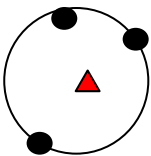
Operating	Keys	Display
<p>1. Following the steps described in "17.1 Calculate the station coordinates by measuring two known points", input and measure two known points, and then the list of the known points are displayed.</p>		
<p>2. Press 【ADD】 to input and measure the other points (in clockwise) in the same way as described above.</p>	<p>【ADD】</p>	
<p>3. Repeat the operation until all required known points are input and measured.</p>		
<p>4. Press 【CALC】 to calculate the coordinate of the instrument station.</p> <ul style="list-style-type: none"> Press 【OK】 to set the coordinate of the station and return to the Meas Mode. 	<p>【CALC】</p>	
<p>5. Press 【ERR】. The standard deviation which describes the measurement accuracy are displayed.</p> <p>Press 【ESC】 to return to the previous screen.</p>	<p>【ERR】</p>	

■ **Caution:**

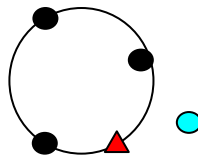
In some cases it is impossible to calculate the coordinates of an unknown point if the unknown point and three or more known points are arranged on the edge of a single circle. If this occurs, take one of the following actions:

- a) Position the instrument in the best fit center of the points around the circle
- b) Observe some more known points that are not on the circle.
- c) Perform a distance measurement on at least one of the three points.

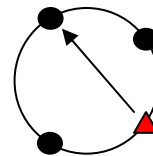
In some cases it is impossible to calculate the coordinates of the instrument station if the included angle between the known points is too small. It is difficult to imagine that the longer the distance between the instrument station and the known points, the narrower the included angle between the known points. Be careful because the points can easily be aligned on the edge of a single circle.



Solution A



Solution B

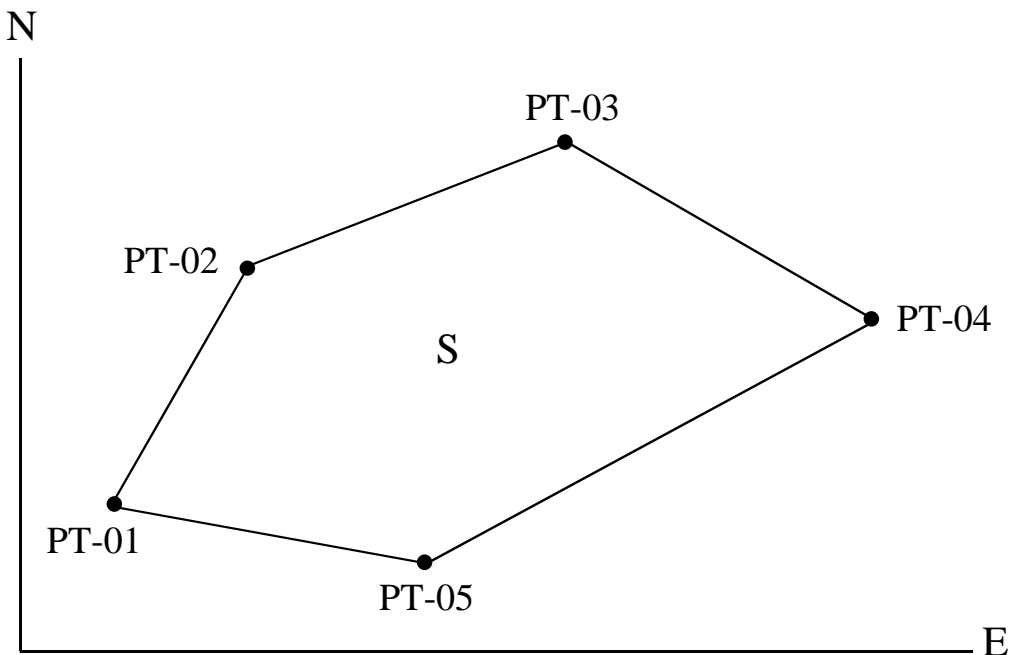


Solution C

18. AREA CALCULATION

This function allows for the calculation of the area of land using three or more known points. The coordinates of the points can be specified by measuring the point, reading-in from memory, and entering directly.

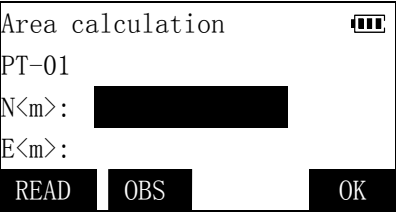
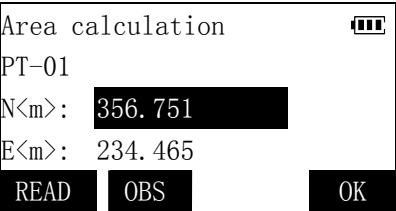
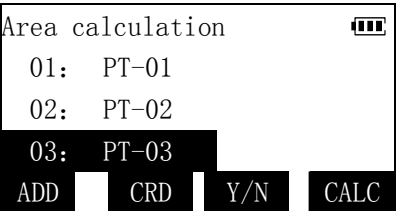
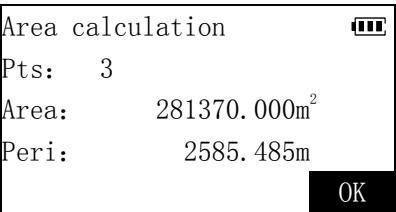
Input	Output
Coordinate: P1 (N1, E1)	Area : S
P2 (N1, E1)	
P3 (N1, E1)	



Before this measurement, the softkey **【AREA】** must be allocated in the Meas Mode following the steps in "22.3.1 Defining softkeys".

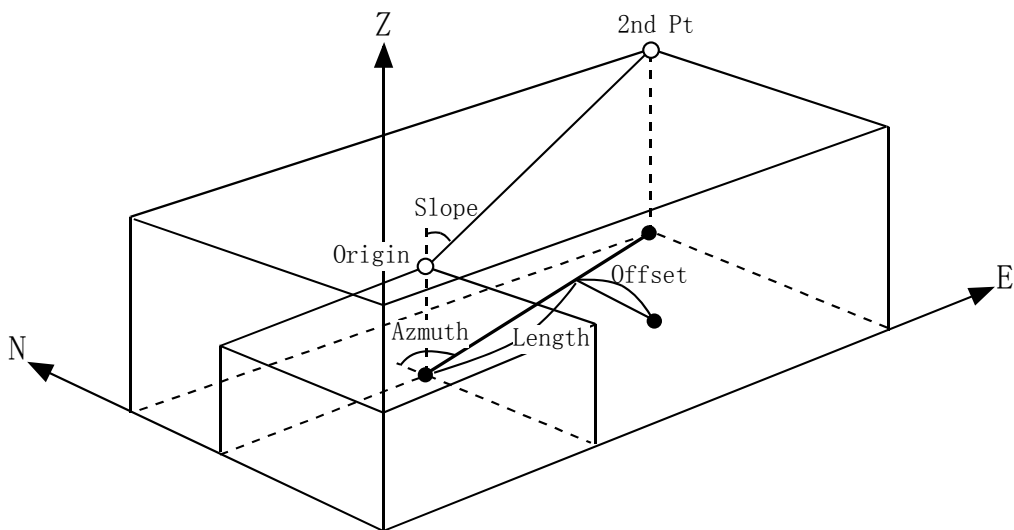
Selecting "6. Area calc." in the menu mode can perform the same function.

- The number of specified coordinates points:3 to 30 points.
- Make sure that the points are done in a CCW or CW sequence. Failure to do so will result in erroneous results.

Operating	Keys	Display
<p>1. Press 【Area】 in the Meas Mode or select "6.Area Calcul." In the Menu Mode to come in this function screen.</p>	<p>【AREA】</p>	
<p>2. Sight the first point ,and press 【OBS】 to begin measurement. When measurement is finished, the measured values are displayed .</p> <ul style="list-style-type: none"> When 【READ】 is pressed, registered coordinates can be recalled. (Please see "12.1.2 Reading in registered coordinate data") . 	<p>【OBS】</p>	
<p>3. Press 【OK】 ,and then specify the next point. Following step 2, enter the series of points, the list of the known points will be displayed, and the area of the polygon enclosed with the known points can be calculated.</p> <ul style="list-style-type: none"> Press 【▲】/【▼】to move the cursor and select the known point. Press 【ADD】 to add a known point to enclose the polygon area. Press 【CRD】 to enter or measure the coordinates of the known point selected again. Press 【CALC】 to start calculations. Press 【Y/N】 to make the known point selected joining for calculation or not. 	<p>【OK】</p>	
<p>4. Press 【CALC】 . The area and the perimeter of the polygon enclosed with the all known points are calculated and displayed.</p> <p>Press 【OK】 to finish the area calculation function and return to the Meas mode. Press 【ESC】 to return to the last screen.</p>	<p>【CALC】</p>	

19. SETTING-OUT LINE

The Setting Out Line Routine allows for the set out of a point along a baseline at a designated distance off the line as well as finding out the distance from a baseline to a measured point.

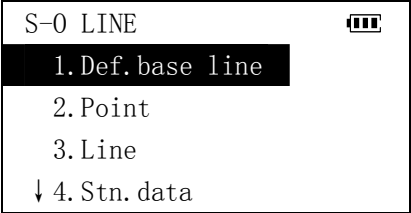
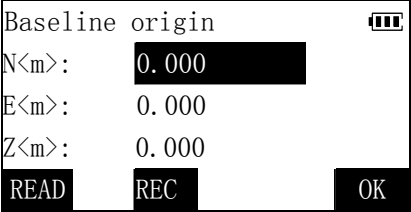
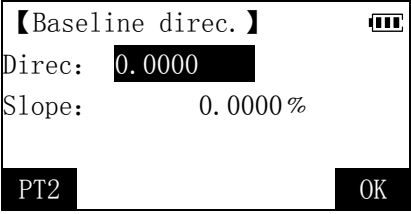


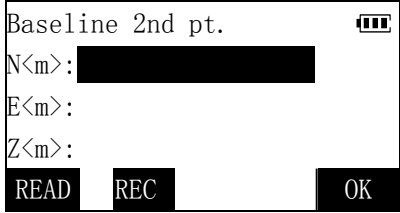
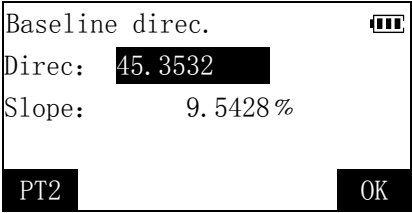
To perform setting-out line function, define the softkey **【LINE】** in the Meas mode following the steps in "22.3.1 Defining softkeys".

Selecting "9. S-O line" in the Menu Mode can perform this function also.

19.1 Defining baseline

In order to use this function correctly, the first thing that should be done is to establish the base line. This can be done by inputting the coordinates of two known points or by inputting the coordinates and the direction (angle) and grade of the line.

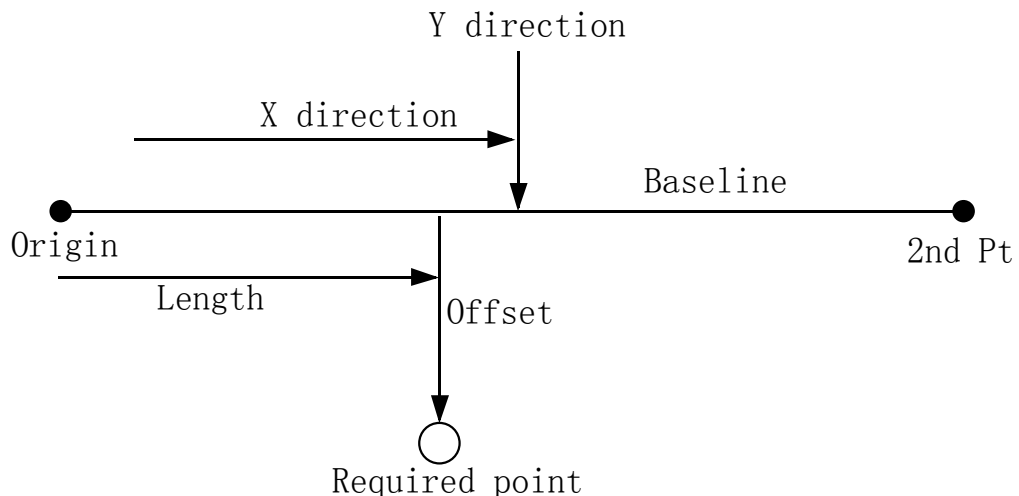
Operating	Keys	Display
<p>1. Press 【LINE】 in the Meas mode to enter the menu mode come in <S-O LINE> menu.</p> <p>Select "4. Stn.data" to input the instrument station data. Select "5.Stn.orient" to set the azimuth angle. Select "6.Ins.h&Tgt.h"to input the instrument height and the prism height. (Please see "12.1 Inputting instrument station coordinate", "12.2 Azimuth angle setting", "12.3 inputting the height of instrument and prism") .</p>	<p>【LINE】</p>	
<p>2. Press 【←】 to select "Def. baseline".</p> <p>Input the coordinate of the baseline starting point.</p> <ul style="list-style-type: none"> To recall the coordinate data registered in the memory, press 【READ】. (Please see "12.1.2 Reading in registered coordinate data") . Press 【REC】 to record the coordinate data in the memory. 	<p>【←】</p>	
<p>3. Press 【OK】 after inputting the data, then input the azimuth and the grade of the baseline. Press 【OK】 to finish the definition of baseline.</p> <ul style="list-style-type: none"> When 【PT2】 is pressed, the azimuth and the grade of the baseline can be calculated by inputting the coordinate of the second point at the baseline. 	<p>【OK】</p>	

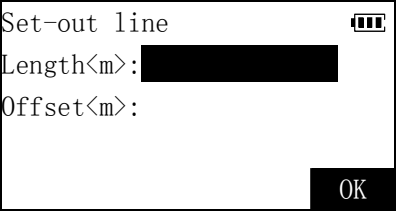
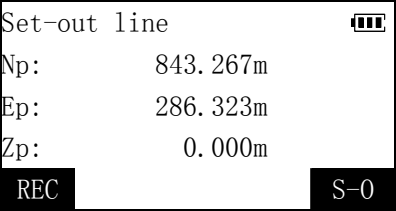
<p>4. Press 【PT2】 .Input the coordinate of the second point at baseline.</p> <ul style="list-style-type: none"> To recall the coordinate data registered in the memory, press 【READ】 . (Please see "12.1.2 Reading in registered coordinate data") . Press 【REC】 to record the coordinate data in the memory. 	【PT2】	
<p>5. After inputting the data, press 【OK】 . The azimuth and the grade of the baseline are calculated and displayed.</p> <p>Press 【OK】 to define the baseline and return to <S-O LINE> menu.</p>	【OK】	

19.2 Setting-out line point

This function can be used to calculate the required point coordinate by inputting the length and the offset based on the baseline, then this point can be set out by setting-out coordination measurement.

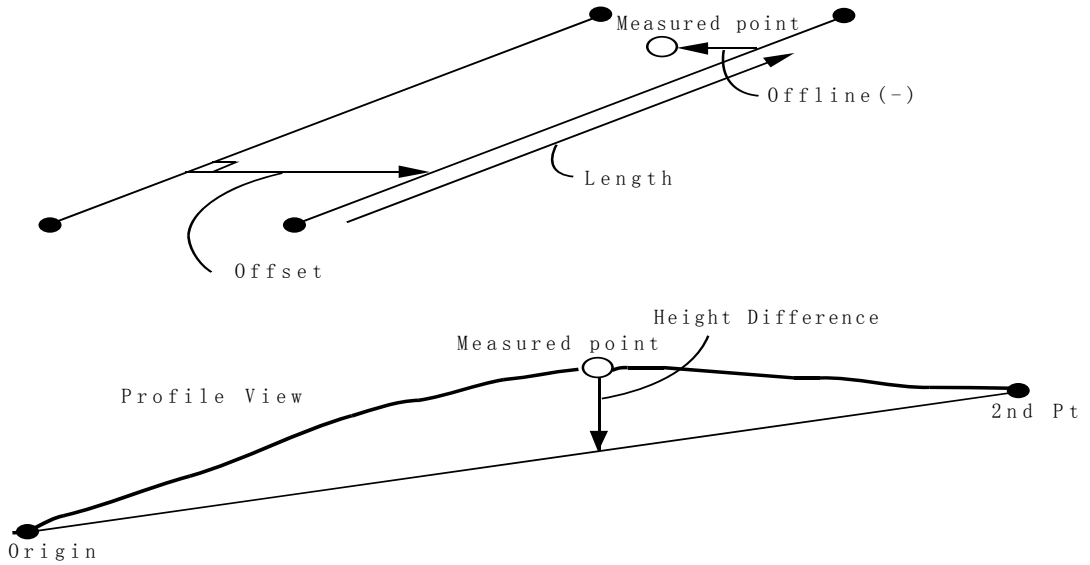
Before performing setting-out line point, the baseline must be defined.

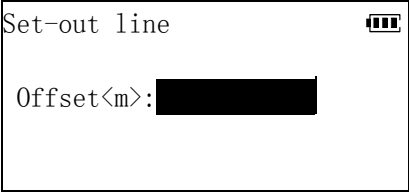
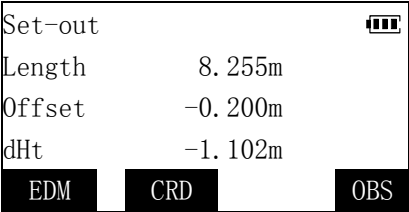


Operating	Keys	Display
<p>1. Select "2.Point" in <S-O LINE> menu Input the following items:</p> <p>(1)Length: Distance along the baseline from the origin point to the position at which a line extending from the required point intersects the baseline at right angles (X direction).</p> <p>(2)Offset: Distance along the baseline from the origin point to the position at which a line extending from the required point intersects the baseline at right angles (Y direction).</p>	<p>【▲】 【▼】 【←↵】</p>	 <p>Set-out line ▢▢▢ Length<m>: <input type="text"/> Offset<m>: <input type="text"/> OK</p>
<p>2. After inputting the data , press 【OK】.The coordinate value of the required point is calculated and displayed.</p> <ul style="list-style-type: none"> ● Press 【REC】 to record the coordinate value as a known point data. (Please see "21.3 Recording coordinate measurement data") . ● Press 【S-O】 to begin the setting-out measurement of the required point. (please see "13.2 coordinates setting-out measurement"). 		 <p>Set-out line ▢▢▢ Np: 843.267m Ep: 286.323m Zp: 0.000m REC S-O</p>
<p>3. Press 【ESC】.Repeat the steps and continue the measurement.</p>	<p>【ESC】</p>	

19.3 Setting-out line

The Setting-out line "Line" measurement tells how far horizontally the measured point is from the baseline and how far vertically the measured point is from the connected line. The baseline can be offset in a horizontal direction if necessary. Before performing setting-out line "Line", the baseline must be defined.



Operating	Keys	Display
<p>1. Select "3.Line" in <S-O LINE> menu.</p> <p>Input the offset value of the line to be set-out.</p> <ul style="list-style-type: none"> ● Offset: How much to move the baseline. Right side indicates positive values and left side indicates negative value. 		
<p>2. After inputting it, press 【←↵】.</p> <p>Sight the target and press 【OBS】.</p> <p>After the measurement finished, the difference between the measured point and the baseline is displayed.</p> <ul style="list-style-type: none"> ● Length: Distance along the baseline from the origin point to the measured point. ● Offset: A positive value indicates the point is on the right of the baseline and a negative value indicates it is on the left ● dHt: Height difference between the measured point and the baseline 	<p>【←↵】</p> <p>【OBS】</p>	
<ul style="list-style-type: none"> ● When repeat measurement mode or tracking measurement mode is selected, without any key press, the difference between the measured point and the baseline will be displayed continuously while sighting the prism. Pressing 【STOP】 can stop the measurement. ● Press 【CRD】 to display the coordinate of the measured point. ● To change EDM settings, Press 【EDM】. Please see "11.1 EDM settings" ● Press 【ESC】 to return to <S-O LINE> menu. 		

20. OPERATION IN THE MEMORY MODE

Memory mode

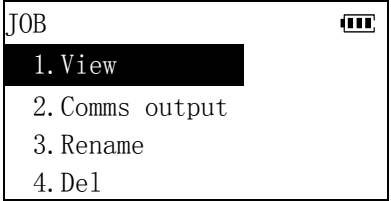
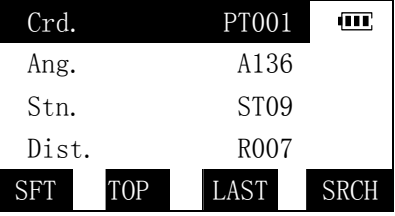
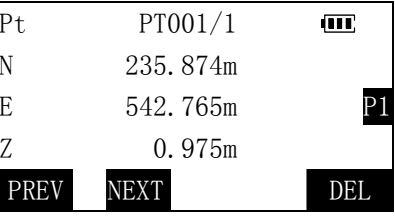
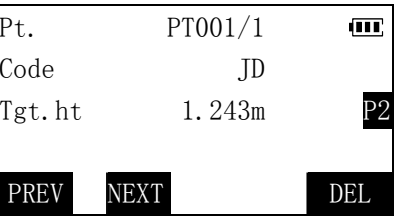
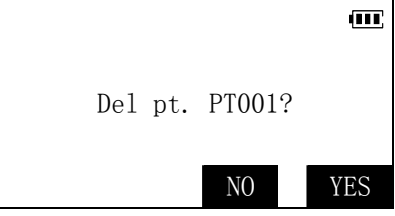
MEMORY	
1.JOB	
2.Known data	
3.Code	
4.Memory status	
5.Init.memory	

In Status screen, Press **【MEM】** to enter the memory mode. In this mode, you can read data from job file, changing file name, delete or store job file, output data to computer; input coordinate data by hand or from computer, recall or delete the coordinate of known points, input ID codes for objects beforehand and then recall them in later measurement, etc.

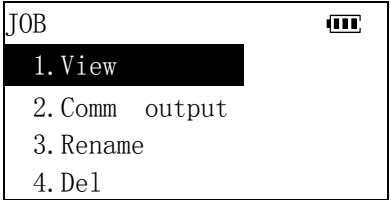
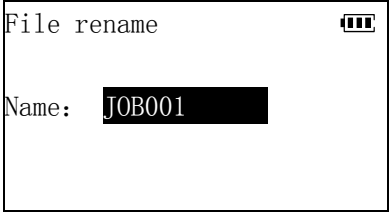
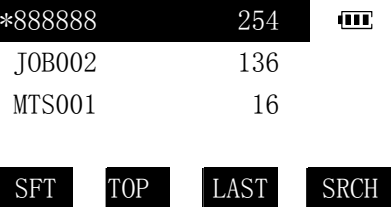
20.1 Managing the job file

Operating	Keys	Display
1. In the Memory mode main screen, Select "1. Job" and press 【←↵】 . A list of the jobs exist in the memory is displayed, and the number to the right represents the number of data items in each job.	【←↵】	
2. Press 【▲】 / 【▼】 to move the cursor to select the job file and press 【←↵】 to come in the screen of managing job file.	【▲】 【▼】 【←↵】	
<ul style="list-style-type: none"> ● The job file marked with "*" is the current job file selected to store data. ● Press 【▲】 / 【▼】 to move the cursor up and down from line to line. ● Press 【SFT】 and then Press 【▲】 / 【▼】 to move the cursor from page to page. ● Press 【TOP】 to move the cursor to the list's beginning, press 【LAST】 to move the cursor to the list's end. ● Press 【SRCH】 to input the name of job file and search it. ● Press 【ESC】 to return to job list screen. 		

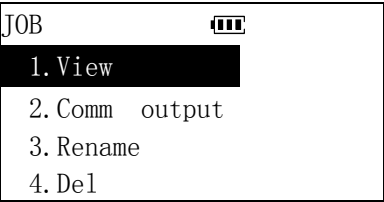
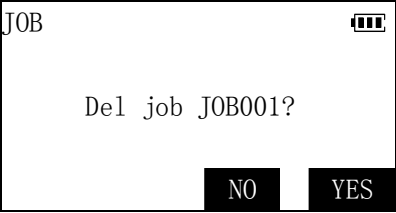
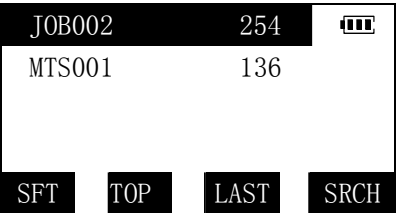
20.1.1 Reviewing and deleting record in job file

Operating	Keys	Display
1. Select the job file in the job file list, and press 【←↵】 to come in the screen of managing job file.	【▲】 【▼】 【←↵】	
2. The records within the job file list on the screen, including the record type and the name. <ul style="list-style-type: none"> ● Ang: angle data ● Crd: coordinate data ● Stn: station data ● Dist: distance data 	【←↵】	
3. Press 【▲】/【▼】 to move the cursor and select the record. Press 【←↵】 to display the details of record in two pages. <ul style="list-style-type: none"> ● Press 【PREV】 to display previous record. ● Press 【NEXT】 to display next record. 	【▲】 【▼】 【←↵】	
4. Press key 【PAGE】 to toggle between two pages.	【PAGE】	
5. Press 【DEL】 . Deletion confirmation screen is viewed. <ul style="list-style-type: none"> ● Press 【YES】 to confirm deletion of the record and return to the record list screen. ● Press 【NO】 to abort the operation and return to the record display screen. 	【DEL】	

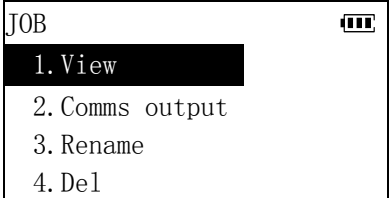
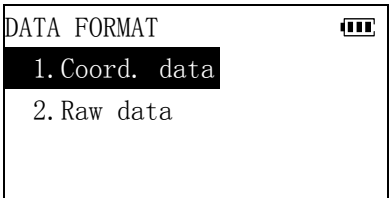
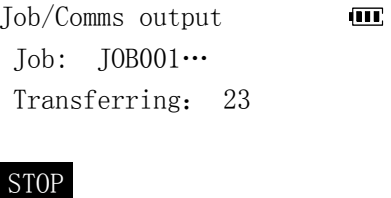
20.1.2 Change name of a job

Operating	Keys	Display
1. Select a job in the job list. Press 【←↵】 to go to the screen for managing job files.	【▲】 【▼】 【←↵】	
2. Select "3. Rename " to go to the file name input screen.	【▲】 【▼】 【←↵】	
3. Input the new name of the job. Press 【←↵】 to accept it and return to the job list screen and the name of the job has changed.	【←↵】	

20.1.3 Deleting a job

Operating	Keys	Display
1. Select a job in the job list. Press 【←↵】 to come in the screen of managing job file.	【▲】 【▼】 【←↵】	
2. Select "4. Del", and a confirmation screen view.	【▲】 【▼】 【←↵】	
3. Press 【YES】 to confirm the deletion. The job together with the data in it are deleted. ● Press 【NO】 to abort the operation.	【YES】	

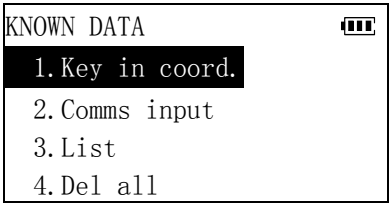

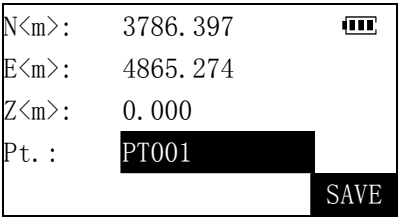
20.1.4 Outputting job data to computer

Operating	Keys	Display
1. Connect the total station to computer. Run TS-link communication software on PC.		
2. Select the job in the job list, and Press 【←】 to go to the job management screen.	【▲】 【▼】 【←】	
3. Select "2. Comms output" and press 【←】 . The output format choice menu is displayed on the screen.	【▲】 【▼】 【←】	
3. Select the output format and press 【←】 . Output starts. When the output is complete, the job file list is restored. <ul style="list-style-type: none"> ● Press 【STOP】 to stop output. 	【←】	
<p>The communication protocol the total station comply with is: RS232 interface ,8 data bit,1 stop bit, none parity ,baud rate 1200,2400,4800,9600,19200.</p> <p>Before output, make sure the computer is set to the same protocols.</p> <p>Please see "22.2 Instrument Configuration".</p>		

20.2 Inputting coordinate data of known point

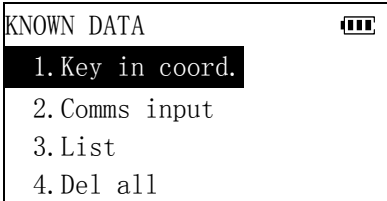
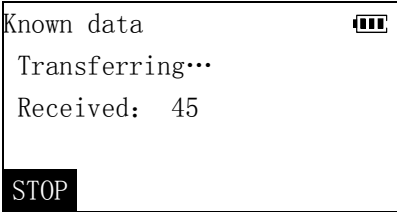
The coordinate data of known points may be input and stored in the instrument's memory. These coordinate data can be recalled when setting instrument station, inputting backsight point and setting-out points. The known point coordinate data and job file data are stored in the difference directories in the instrument's memory. Including job file data, the instrument can store up to 15000 points of coordinate data. The coordinate data can be input from the keyboard or from the other external device.

20.2.1 Inputting coordinate data of known point from the keyboard

Operating	Keys	Display
1. In Memory Mode, select "2. Known data" and press 【←↵】 .	【↑】 【↓】 【←↵】	
2. Select "1.Key in coord." and press 【←↵】 come in the inputting coordinate data screen.	【←↵】	
3. Input the coordinates and the name of known point. When each data item is finished, press 【←↵】 .	【←↵】	
4. Press 【SAVE】 or 【←↵】 . The data is recorded in the memory and screen in step 2 is restored. Continue to input other known point coordinate data follow this procedure.	【SAVE】	
<ul style="list-style-type: none"> ● After all the data has been input, press 【ESC】 to return to <KNOWN DATA> menu screen. ● Maximum size of point name : 8 		

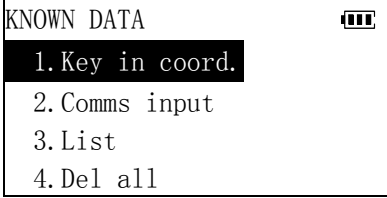
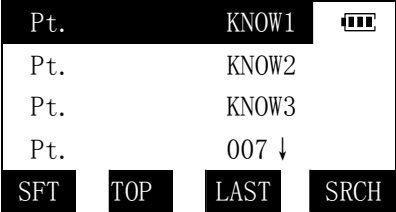
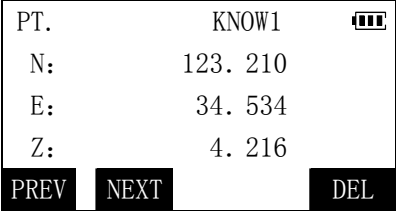
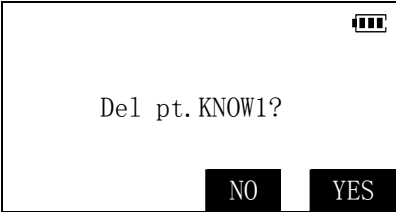
20.2.2 Inputting coordinate of known point from an external equipment

By running TS communication software on a PC, coordinate data of known points can be entered and edited, and then sent to the total station. Before the attempting communication, set the communication parameters following the communication protocols.

Operating	Keys	Display
1. Connect the total station and computer. Run TS-link communication software on PC.		
2. Select "2.Known data" in the memory mode and press 【←↵】 .	【▲】 【▼】 【←↵】	
3. Select "2.Comms input" and press 【←↵】 .known point coordinate data starts to be transferred from PC and the number of received items is displayed on the screen. ● Press 【STOP】 to stop data reception in progress.	【▲】 【▼】 【←↵】	

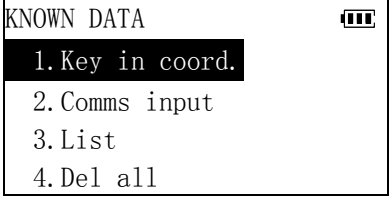
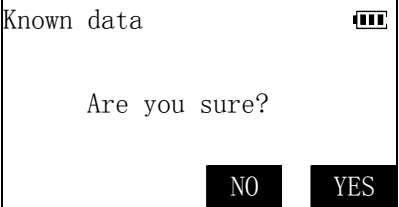
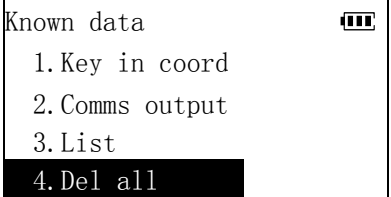
20.3 Reviewing and deleting known point data

All the known point stored in the memory can be reviewed or deleted at any time by the user.

Operating	Keys	Display
1. Select "2. Known data" from the Memory Mode and press 【←↵】 .	【▲】 【▼】 【←↵】	
2. Select "3. List" in <KNOWN DATA> menu and press 【←↵】 . The known point list is displayed.	【←↵】	
3. Move the cursor to the point to be displayed and press 【←↵】 . The coordinates of the selected point are displayed. <ul style="list-style-type: none"> ● Press 【PREV】 to display previous known point and 【NEXT】 to display next known point. 	【←↵】	
4. Press 【DEL】 and a confirmation screen is viewed. <ul style="list-style-type: none"> ● Press 【YES】 to confirm deletion of the known point and return to the known point list screen. ● Press 【NO】 to abort the operation and return to the previous screen. 	【DEL】	
<ul style="list-style-type: none"> ● Press 【▲】 / 【▼】 to move the cursor up and down from line to line. ● Press 【SFT】 and then Press 【▲】 / 【▼】 to move the cursor from page to page. ● Press 【TOP】 to move the cursor to the list's beginning, press 【LAST】 to move the cursor to the list's end. ● Press 【SRCH】 to input name of the known point and search it. 		

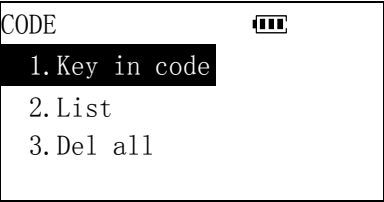
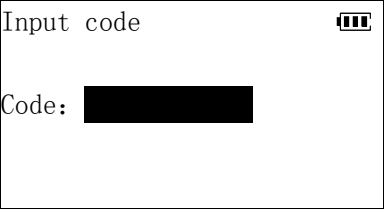
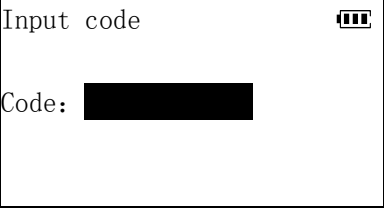
20.4 Deleting all the known point data

This function will delete all the known point coordinate in the memory.

Operating	Keys	Display
<p>1. Select "2. Known data" in the main Memory Mode and press 【←↵】.</p>	<p>【▲】 【▼】 【←↵】</p>	
<p>2. Select "4. Del all" in <KNOWN DATA> menu and press 【←↵】.</p> <p>A confirmation screen will appear as shown at the right.</p>	<p>【▲】 【▼】 【←↵】</p>	
<p>3. Press 【YES】 to confirm the operation and all known point data will be deleted. Pressing 【NO】 will abort the operation.</p>	<p>【YES】</p>	

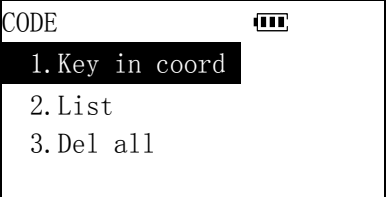
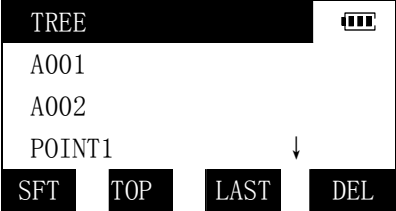

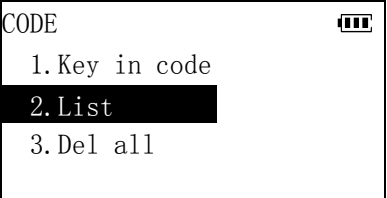
20.5 Inputting codes

Point or ID codes may be entered in the memory of the instrument in advance. When recording instrument station or observation data, these codes can be recalled and read in. Codes should be unique point descriptions. Also, it is suggested that one code be called NOTE. This will remind you that you have a note in your field book that has to be referenced.

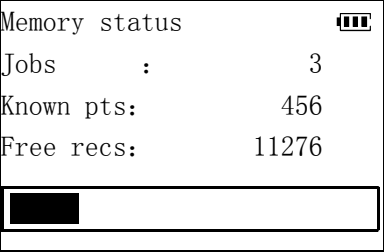
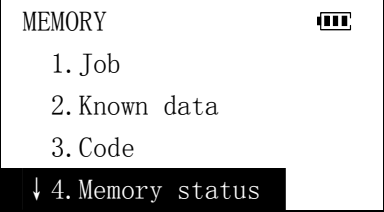
Operating	Keys	Display
1. Select "3. Code" in the Memory Mode, and press 【←↵】 to come in <CODE> menu screen.	【▲】 【▼】 【←↵】	
2. Select "1. Key in code" and press 【←↵】 to be ready to input codes.	【←↵】	
3. Enter the code and press 【←↵】 to store it in the memory and the inputting code screen is restored. Press 【ESC】 to stop to abort and return to <CODE> menu screen.	【←↵】	
<ul style="list-style-type: none"> ● Maximum code size: 8 ● Maximum number of codes stored: 64 		

20.6 Reviewing and deleting codes

It is possible to review and delete codes stored in the memory.

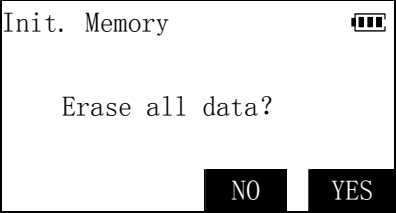
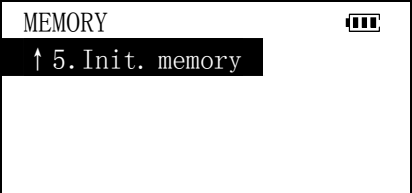
Operating	Keys	Display
1. Select "3. Code" in the Memory Mode and press 【←↵】 to go to the <CODE> menu screen.	【▲】 【▼】 【←↵】	
2. Select "2 .List" and press 【←↵】 . The code list is displayed.	【▲】 【▼】 【←↵】	
3. Press 【DEL】 to delete the code on the line which the cursor is located.	【DEL】	
4. Press 【ESC】 to finish this procedure and return to <CODE> menu.	【ESC】	
<ul style="list-style-type: none"> ● Press 【▲】 / 【▼】 to move the cursor up and down from line to line. ● Press 【SFT】 and then Press 【▲】 / 【▼】 to move the cursor from page to page. ● Press 【TOP】 to move the cursor to the list's beginning, press 【LAST】 to move the cursor to the list's end. ● Selecting "3.Del all" in <CODE> menu can delete all the codes in the memory. 		

20.7 Displaying the status of memory

Operating	Keys	Display
1. Select "4.Memory status" in the memory mode and press 【←↵】 . <ul style="list-style-type: none"> ● Jobs: The number of job files in the memory. ● Known pts: The number of known points in the memory. ● Free recs: The number of the free record blocks that can be used to store data in the instrument's memory. ● The progress bar shows the status of the memory capacity graphically. 	【▲】 【▼】 【←↵】	
2. Press 【ESC】 to return to the Memory Mode menu.	【ESC】	

20.8 Initializing the memory

This function will delete all the data in the memory and resume the memory to factory status.

Operating	Keys	Display
1. Select "5. Init. Memory" in the Memory Mode and press 【←↵】 .	【▲】 【▼】 【←↵】	
2. Press 【Yes】 to delete all the data in the Memory and return to the memory mode.	【YES】	

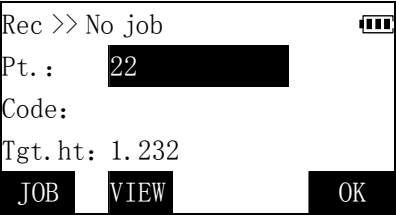
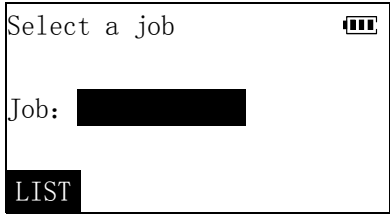
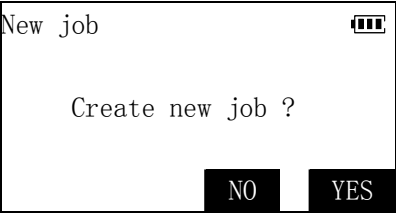
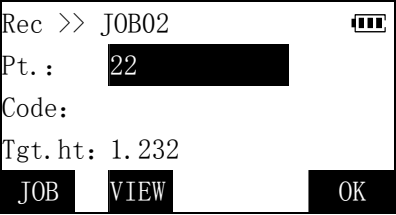
21. RECORDING DATA IN THE RECORD MODE

Pressing **【REC】** on the second page of the Meas Mode Screen and you will go to the record mode. In this mode, you can store measurement data (distance, angle, coordinates and codes) in the memory of the instrument.

21.1 Recording distance measurement data

In the record mode, distance measurement data, offset measurement data, etc, can be store in the current job file. By using the **【ALL】** you can store all the data from a measurement at one time. This may include slope distance, vertical angle, horizontal angle , point name, code and height of the target.

Operating	Keys	Display
1. In the second page of Meas Mode, press 【REC】 to enter the recording mode.	【REC】	<p>REC/Dist. Data ▢▢▢ S ZA 101° 19' 37" HAR 350° 43' 20" ALL MODE OFS MEAS</p>
2. Sight the target and press 【MEAS】 to begin distance measurement.	【MEAS】	<p>REC ▢▢▢ S 103.126m ZA 101° 19' 37" HAR 350° 43' 20" STOP</p>
3. Press 【STOP】 to finish measurement. The measurement results are displayed on from the second line to the forth line of screen.	【STOP】	<p>REC/Dist. Data ▢▢▢ *S 103.126m *ZA 101° 19' 37" *HAR 350° 43' 20" NO REC</p>

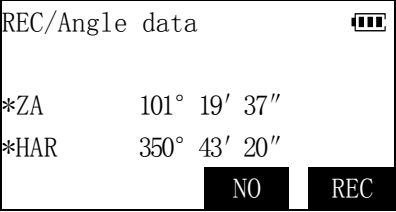
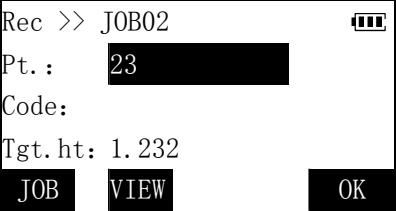
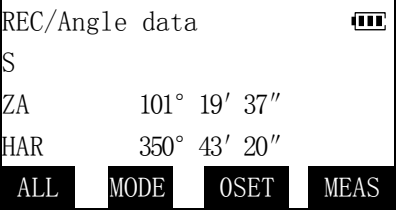
<p>4. Press 【REC】 to record the data marked with "**". You will then be able to</p> <p>Input the follow items:</p> <p>(1) Point name (Maximum size: 8)</p> <p>(2) Code(Maximum size: 8)</p> <p>(3) Prism height</p> <ul style="list-style-type: none"> ● If no job file selected for storing the data, you should select it first. ● Press 【VIEW】 to check the records that have been stored within the current job file. ● When the cursor is on the code line, the code registered in memory can be recalled and read in. 	【REC】	
<p>5. Press 【JOB】 to select a job file for storing the data .</p>	【JOB】	
<p>6. Enter the name of the desired job file and press 【←↵】 .</p> <p>If the job file exist in the memory, then it will be selected for storing the data, or the instrument will ask you if a new job should be created.</p> <ul style="list-style-type: none"> ● Press 【LIST】 to select a job in the job list. 	【←↵】	
<p>7. Press 【YES】 to create a new job and select it as the current job file and return to the step 4.</p>	【YES】	

Operating	Keys	Display
8. Check the input items, then press 【OK】 to store the measurement data in the current job file and return to the step 1.	【OK】	<p>REC/Dist. Data ▢▢▢ S 103.126m ZA 101° 19' 37" HAR 350° 43' 20" ALL MODE OFS MEAS</p>
<ul style="list-style-type: none"> ● Press 【ALL】 to perform distance measurement and automatically record the results. In this case, the point number is the last point number add one, the code and target height remain the same. When the measurement results recording finished, the results will be displayed for two seconds, then the screen of step 1 is restored. ● When 【OFS】 is pressed, offset measurement (distance offset、angle offset) can be performed. (Please see“14.Offset measurement”). 		

21.2 Recording angle measurement data

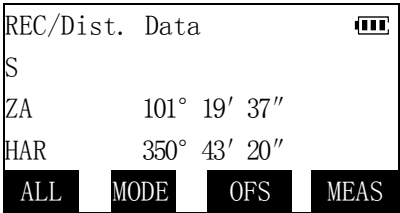
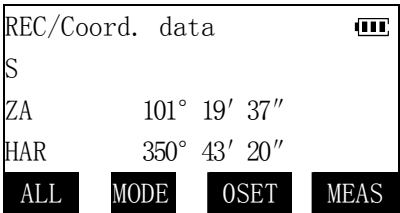
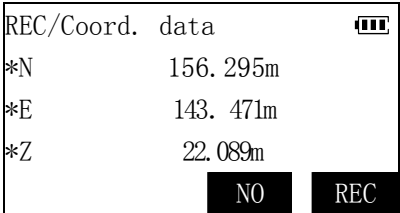
Angle measurement data can be stored in the current job. Again, it may be convenient to use **【ALL】** function to perform the measurement and recording function. The content of record include vertical angle, horizontal angle, point name, code and height of the target as detailed in the earlier section.

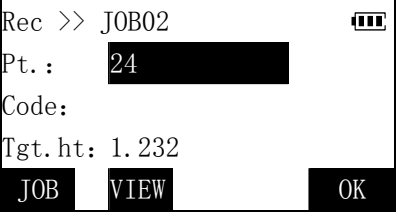
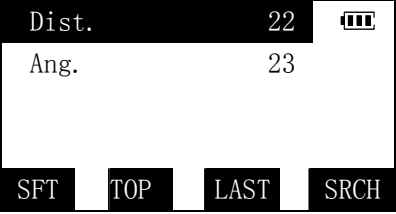
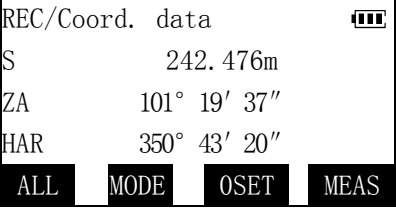
Operating	Keys	Display
1. In the second page of Meas mode, press 【REC】 to come in the record mode.	【REC】	<p>REC/Dist. data ▢▢▢ S ZA 101° 19' 37" HAR 350° 43' 20" ALL MODE OFS MEAS</p>
2. Press 【MODE】 to change mode to recording angle data mode. Press 【OSET】 to set the horizontal angle to 0.	【MODE】	<p>REC/Angle data ▢▢▢ S ZA 101° 19' 37" HAR 350° 43' 20" ALL MODE OSET MEAS</p>

Operating	Keys	Display
<p>3. Sight the target and press 【MEAS】 . The angle measurement results of the target marked with "*" are displayed.</p>	<p>【MEAS】</p>	 <p>REC/Angle data ☰</p> <p>*ZA 101° 19' 37"</p> <p>*HAR 350° 43' 20"</p> <p style="text-align: right;">NO REC</p>
<p>4. Press 【REC】 to record the measured results. Input the follow items:</p> <p>(1) Point name (2) Code (3) Prism height</p> <ul style="list-style-type: none"> ● Press 【JOB】 to change and select the current job. ● Press 【VIEW】 to check the records that have been stored within the current job file. ● When the cursor locates the code line, the code registered in memory can be recalled and read in. 	<p>【REC】</p>	 <p>Rec >> JOB02 ☰</p> <p>Pt. : 23</p> <p>Code:</p> <p>Tgt. ht: 1.232</p> <p>JOB VIEW OK</p>
<p>5. Check the input data , then press 【OK】 to store the angle measurement data of the target and return to the step 2.</p>	<p>【OK】</p>	 <p>REC/Angle data ☰</p> <p>S</p> <p>ZA 101° 19' 37"</p> <p>HAR 350° 43' 20"</p> <p>ALL MODE OSET MEAS</p>
<ul style="list-style-type: none"> ● Press 【ALL】 to perform angle measurement and automatically record the results. In this case, the point number is the last point number plus one, the code and target height remain the same. When the measurement results are recorded, the results will be displayed for two seconds, then the screen of step 2 is restored. 		

21.3 Recording coordinate measurement data

In the record mode, coordinate measurement data, offset measurement data, etc, can be store in the current job file. Again, it may be convenient to use **【ALL】** to perform automatic measurements and recording. The content of stored data includes coordinates, point name, code and height of the target.

Operating	Keys	Display
1. In the second page of Meas Mode, press 【REC】 to go to the record mode.	【REC】	 <p>REC/Dist. Data ☰ S ZA 101° 19' 37" HAR 350° 43' 20" ALL MODE OFS MEAS</p>
2. Press 【MODE】 twice to change mode to recording coordinate data mode.	【MODE】	 <p>REC/Coord. data ☰ S ZA 101° 19' 37" HAR 350° 43' 20" ALL MODE OSET MEAS</p>
3. Sight the target and press 【MEAS】 to observe the target. The measurement results of the target marked with "*" are displayed on from the second line to the forth line of screen.	【MEAS】	 <p>REC/Coord. data ☰ *N 156. 295m *E 143. 471m *Z 22. 089m NO REC</p>

<p>4. Press 【REC】 to record the measured results. Input the follow items:</p> <p>(1) Point name (2) Code (3) Prism height</p> <ul style="list-style-type: none"> ● Press 【JOB】 to change and select the current job. ● Press 【VIEW】 to check the records that have been stored within the current job file. ● When the cursor locates the code line, the code registered in memory can be recalled and read in. 	【REC】	
<p>5. Press 【VIEW】 .The records within the current job file list on the screen. please see “20.1.1 Reviewing and deleting record in job file”.</p> <p>Press 【ESC】 to return.</p>	【VIEW】	
<p>6. Check the input data , then press 【OK】 to store the coordinate measurement data of the target and return to the step 2.</p>	【OK】	
<ul style="list-style-type: none"> ● Press 【ALL】 to perform coordinate measurement and automatically record the results. In this case, the point number is the last point number plus one, the code and target height remain the same. When the measurement results are recorded, the results will be displayed for two seconds, then the screen of step 2 is restored. ● When 【OFS】 is pressed, offset measurement (distance offset, angle offset) can be performed. (please see“14. Offset Measurement”) 		

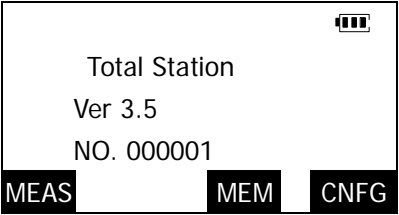
22. CHANGING THE PARAMETER SETTINGS

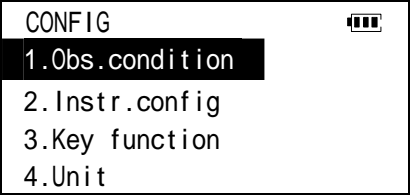

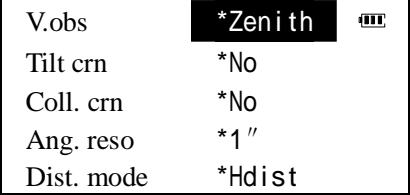

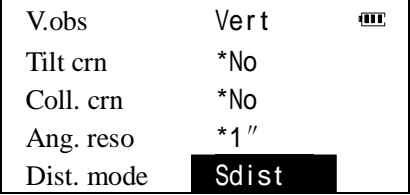

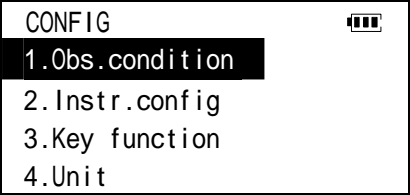

This section explains parameter settings and how to change settings. Each item can be changed to meet your measurement requirements and remains until it is changed again, even when the power is cut off.

22.1 Observation Condition

The items and their options listed in the following table can be set in Observation Condition setting. The option marked with "*" is factory setting.

Items	Options	Explanation
V.obs	*Zenith	Select vertical angle display method from zenith (0~360°) or vertical (0~±90°).
	Vertical	
Tilt crn	*No	Select whether tilt angle compensation function is enabled.
	Yes	
Coll. crn	*No	Select whether collimation correction function is enabled.
	Yes	
Ang. reso	*1"	Select angle resolution..
	5"	
	10"	
Dist. mode	* Hdist	Select priority distance display mode in the Meas mode
	Sdist	
	Vdist	




Operating	Keys	Display
1. In the Meas mode, press 【ESC】 to come in the status screen.	【ESC】	 <p>The screenshot shows a status screen with the following text: 'Total Station' (top right), 'Ver 3.5', and 'NO. 000001'. At the bottom, there are three buttons: 'MEAS', 'MEM', and 'CNFG'. A battery icon is visible in the top right corner of the screen.</p>

Operating	Keys	Display
2. Press 【CNFG】 to enter the config mode.	【CNFG】	 <p>CONFIG </p> <p>1.Obs.condition</p> <p>2.Instr.config</p> <p>3.Key function</p> <p>4.Unit</p>
3. Select "1. Obs.condition" and press 【←↵】 to go to the observation condition setting screen.	【←↵】	 <p>V.obs *Zenith </p> <p>Tilt crn *No</p> <p>Coll. crn *No</p> <p>Ang. reso *1"</p> <p>Dist. mode *Hdist</p>
4. Press 【5】 / 【6】 to move the cursor up and down to select item. Press 【3】 / 【4】 to change the option of the item. Example: Change the vertical angle display method to "Vert", change the distance display mode to "Sdist".	【5】 【6】 【3】 【4】	 <p>V.obs Vert </p> <p>Tilt crn *No</p> <p>Coll. crn *No</p> <p>Ang. reso *1"</p> <p>Dist. mode Sdist</p>
5. Press 【←↵】 to accept the option change and return to the config mode menu.	【←↵】	 <p>CONFIG </p> <p>1.Obs.condition</p> <p>2.Instr.config</p> <p>3.Key function</p> <p>4.Unit</p>

22.2 Instrument configuration

The items and their options list in the following table can be set in Instrument Configuration setting. The option marked with "*" is factory setting.

Items	Options	Explanation
Auto off	*No	To save power, select whether to turn power supply off automatically if no key is pressed in twenty minutes.
	20min	
EDM standby	No	To shorten time of the first distance measurement, select whether to make EDM standby and the time interval to turn off power to EDM.
	*2min	
	5min	
Baud rate	1200	Select the baud rate of communication with external equipment.
	2400	
	4800	
	*9600	
	19200	

Operating	Keys	Display										
1. In the config mode , Select "2. Instr. config" and press 【←↵】 to go to the instrument configuration screen.	【5】 【6】 【←↵】	<table border="1"> <tr> <td>Auto off</td> <td>*No</td> </tr> <tr> <td>EDM standby</td> <td>*2min</td> </tr> <tr> <td>Baud rate</td> <td>*9600</td> </tr> </table>	Auto off	*No	EDM standby	*2min	Baud rate	*9600				
Auto off	*No											
EDM standby	*2min											
Baud rate	*9600											
2. Press 【5】 / 【6】 to move the cursor up and down to select item. Press 【3】 / 【4】 to change the option of the item.	【5】 【6】 【3】 【4】	<table border="1"> <tr> <td>Auto off</td> <td>20min</td> </tr> <tr> <td>EDM standby</td> <td>No</td> </tr> <tr> <td>Baud rate</td> <td>1200</td> </tr> </table>	Auto off	20min	EDM standby	No	Baud rate	1200				
Auto off	20min											
EDM standby	No											
Baud rate	1200											
3. Press 【←↵】 to accept the option change and return to the config mode menu.	【←↵】	<table border="1"> <tr> <td>CONFIG</td> <td></td> </tr> <tr> <td>1.Obs.condition</td> <td></td> </tr> <tr> <td>2.Instr.config</td> <td></td> </tr> <tr> <td>3.Key function</td> <td></td> </tr> <tr> <td>4.Unit</td> <td></td> </tr> </table>	CONFIG		1.Obs.condition		2.Instr.config		3.Key function		4.Unit	
CONFIG												
1.Obs.condition												
2.Instr.config												
3.Key function												
4.Unit												

22.3 Allocating key function

It is possible to allocate the softkeys in Meas Mode Screens to suit the measurement conditions. The current softkey allocations are retained until they are revised again, even when the power is cut off. It is possible to register three sets of key function allocations: Def.1, Def.2 and Def.3 and these allocations can be recalled at anytime. Improvements in productivity may be realized by setting key functions so that instrument functions might match specific job requirements.

In the Status Mode screen, press **【CNFG】** to go to the config mode. Select "3. Key function" and press **【←↵】** to go to the key function menu. In this menu, the following operations can be done.

- I Allocating softkeys
- I Registering a softkeys allocation
- I Recalling a softkeys allocation

When softkey allocations are recorded and registered, the previously recorded key settings are cleared. When a softkey array is recalled, the key array is changed to the key array that has been recalled, clearing the previous key array.

22.3.1 Defining softkeys

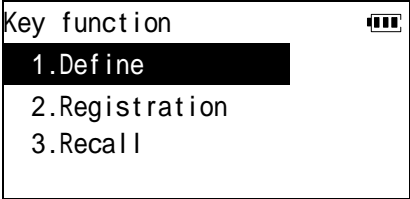
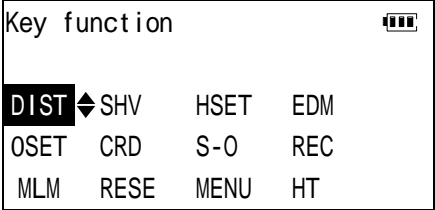
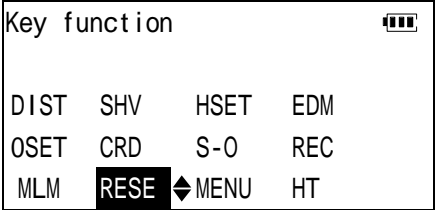
The following are the softkey allocations in Meas mode when the instrument was shipped: *(DEFAULT USED IN THIS MANUAL)*

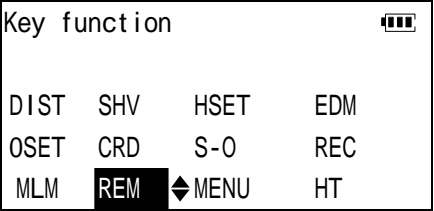
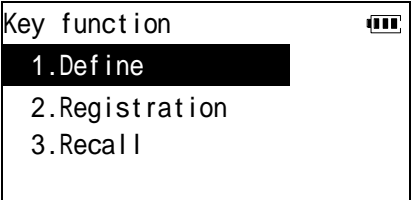
Page 1	【DIST】	【SHV】	【HSET】	【EDM】
Page 2	【OSET】	【CRD】	【S-O】	【REC】
Page 3	【MLM】	【RESE】	【MENU】	【HT】

The following functions can be allocated to the softkeys.

【DIST】:	Distance measurement
【SHV】:	Switch between angle display and distance display
【HSET】:	Set required horizontal angle
【EDM】:	Setting EDM
【OSET】:	Set horizontal angle to 0
【CRD】:	Coordinates measurement
【S-O】:	Setting-out measurement
【REC】:	To record mode
【MLM】:	Missing line measurement
【RESE】:	Resection measurement

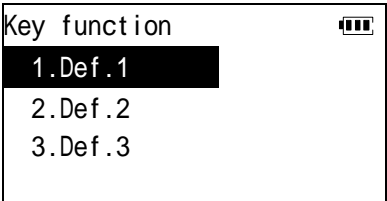
- 【MENU】:** To menu mode (coordinates measurement , setting-out measurement , resection measurement, missing line measurement , REM measurement , area calculation, offset measurement , repetition measurement, setting-out line)
- 【HT】** Set the instrument station height and target height
- 【HOLD】** Hold horizontal angle /release horizontal angle
- 【R/L】** Select horizontal angle right / left
- 【REP】** Repetition measurement
- 【A/%】** Switch vertical angle/slope in %
- 【VIEW】** Display data within the current job
- 【OFS】** Offset measurement
- 【FT/M】** Switch unit of distance between meter/feet
- 【SEND】** Output measurement results to an external equipment
- 【REM】** REM measurement
- 【AREA】** Surface area calculation
- 【COMM】** To communication mode
- 【LINE】** Setting-out line measurement

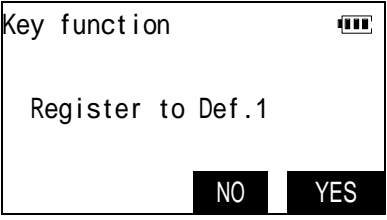
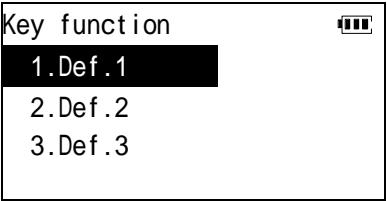
Operating	Keys	Display
1. In config mode menu, select "3. Key function", and then press 【←↵】 to go to the <Key function> menu.	【←↵】	
2. Select "1.Define" and press 【←↵】 . Currently allocated softkeys in Meas mode are displayed. The cursor of the selected Softkey flashes.	【←↵】	
3. Press 【3】 / 【4】 to move the cursor to the softkey whose function you want to change.	【3】 【4】	

<p>4. Press 【5】/【6】 to change the function of this softkey.</p>	<p>【5】 【6】</p>	
<p>5. Repeat step 3 to 4 until all required softkeys have been allocated.</p>		
<p>6. Press 【←↵】 to record the allocations and return to <Key function> menu.</p>	<p>【←↵】</p>	

22.3.2 Registering a softkeys allocation

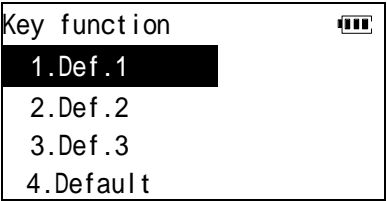
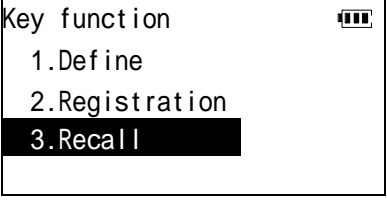
After the softkey allocation are defined, they can be registered in user setting 1, 2 or 3 , and the factory setting and user setting can be recalled later whenever you want.

Operating	Keys	Display
<p>1. In <Key function> menu, select "2. Registration" and press 【←↵】 .</p>	<p>【5】 【6】 【←↵】</p>	

<p>2. Select one of the three position as the softkey array to be registered and press 【←】 .</p>	<p>【5】 【6】 【←】</p>	
<p>3. Press 【YES】 .The softkey array is registered and the key function menu screen restored.</p>	<p>【YES】</p>	

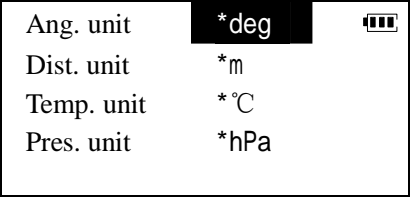
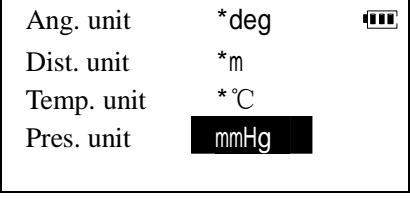
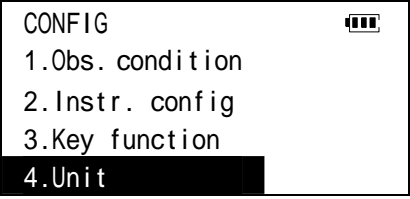
22.3.3 Recalling a softkeys allocation

At any time, you may choose to recall any of the softkey configurations you entered.

Operating	Keys	Display
<p>1. In <Key function> menu, select "3.Recall" and press 【←】 .</p>	<p>【5】 【6】 【←】</p>	
<p>2. Select the softkey array you want to recall and press 【←】 . <Key function> menu screen is restored. This displays the functions in the recalled array in Meas mode.</p>	<p>【←】</p>	

22.4 Unit setting

The option Marked with "*" is the factory Default Setting.

Operating	Keys	Display
1. Select "4. Unit" and press 【←↵】 to go to the unit setting screen.	【5】 【6】 【←↵】	
2. Press 【5】 / 【6】 to move the cursor up and down to select item. Press 【3】 / 【4】 to change the option of the item. Angle unit: *deg/gon/mil Distance unit: *m/ft Temperature unit: °C / °F Pressure unit: *hPa/mmHg/inHg	【5】 、 【6】 、 【3】 、 【4】	
3. Press 【←↵】 to accept the option change and return to the config mode menu.	【←↵】	

23. SETTING THE INSTRUMENT CONSTANT

The instrument constant will affect the accuracy of measurement result; therefore setting of these should be performed with special care. This should be done by a properly trained service technician.

23.1 Tilt zero point error check and adjustment

If tilt angle compensation has been selected, the tilt zero point error will adversely affect vertical angle measurement. So it is necessary to check and adjust the tilt zero point error periodically.

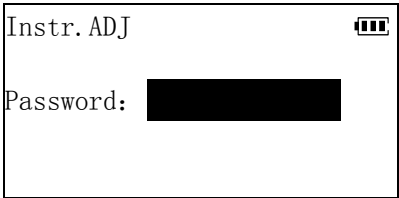
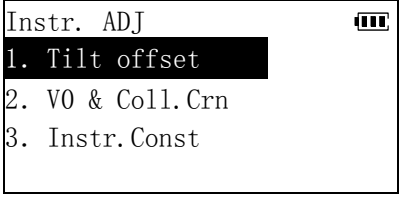
23.1.1 Checking zero point error

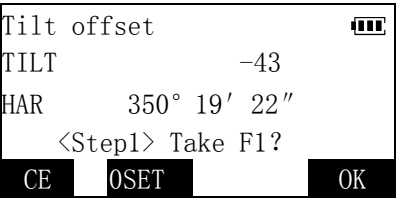
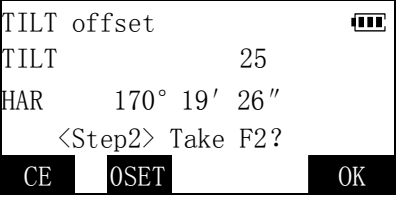
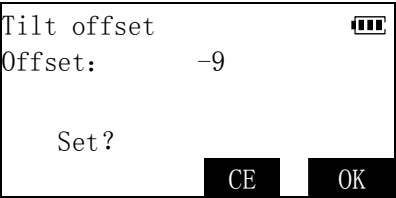
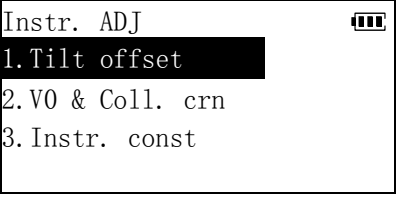
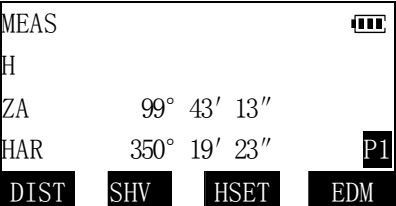
1. Carefully level the instrument. Press **【SFT】**, and then press **【*】** to come in the star function mode.
2. Sight the target, then press **【TILT】** to display the tilt angle in the X (sighting) direction. Wait for the display to stabilize, then read the tilt angle value t1.
3. Rotate the top of the instrument through 180° and sight the same target again. Wait for the display to stabilize, then read the tilt angle value t2.
4. Calculate the offset value (tilt point zero error).

$$\text{Tilt offset} = (t1+t2) / 2$$

If the offset value falls within the range $\pm 20''$, adjustment is not necessary. Or adjust the value using the following procedure.

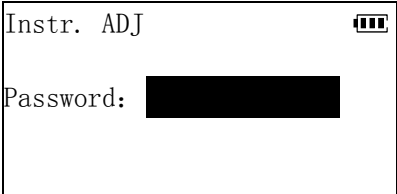
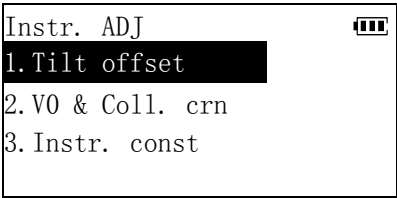
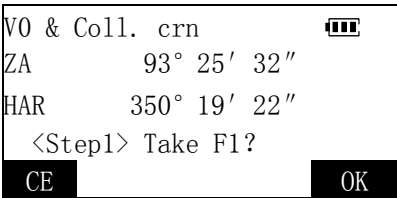
23.1.2 Tilt zero point error adjustment

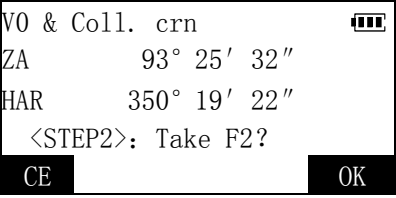
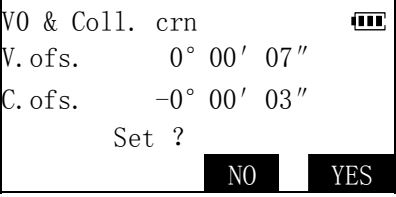
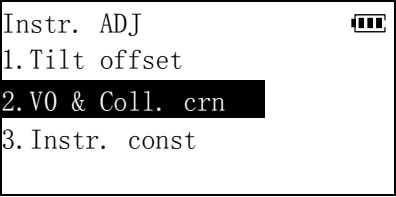
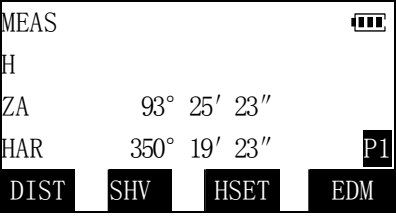
Operating	Keys	Display
1. Level instrument carefully, then turn the power on. When the message to prompt setting vertical angle to 0 is displayed, press 【3】 and hold on, while rotating the telescope at the same time until the screen of inputting password is viewed.	【3】	
2. Input "1234", then press 【←↵】 to come in <Instr. ADJ> menu.	【←↵】	

<p>3. Select "1. Tilt offset" and press 【←↵】 to start adjustment.</p> <ul style="list-style-type: none"> Pressing 【0SET】 can set horizontal angle to 0. 	<p>【←↵】</p>	
<p>4. Sight the target point in Face 1. Wait for the display of tilt value to stabilize, and then press 【OK】.</p> <ul style="list-style-type: none"> Press 【CE】 to cancel the last operation and redo it. 	<p>【OK】</p>	
<p>5. Loosen the horizontal clamp, rotate the top of the instrument through 180°, and then sight the same target in Face 2. Wait for the display of tilt value to stabilize, and then press 【OK】. If there's no error in operation, the new offset value of tilt zero is displayed.</p>	<p>【OK】</p>	
<p>6. Press 【OK】 to accept the new value for correction and return to <Instr. ADJ> Menu.</p> <ul style="list-style-type: none"> Press 【CE】 to discard the value and repeat the procedures mentioned above. 	<p>【OK】</p>	
<p>7. Press 【ESC】 to return to the Meas mode and the new correction constant is in effect.</p>	<p>【ESC】</p>	

23.2 Vertical circle index error and collimation error correction

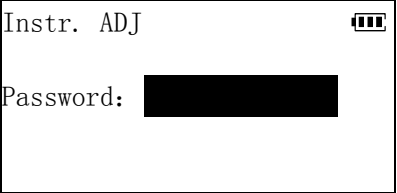
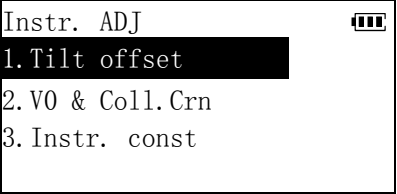
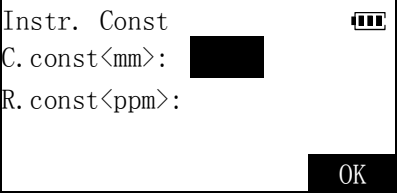
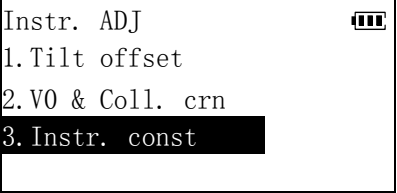
With this option, using direct and reverse observations, you can measure collimation error in your instrument so that the instrument can correct subsequent single face observations. The 0 index of the vertical circle of your instrument can be reset also, and the index error of the vertical angle measurement can be corrected.

Operating	Keys	Display
1. Level instrument carefully, and then turn the power on. When the message to prompt setting vertical angle to 0 is displayed, press 【3】 and hold on, while rotating the telescope at the same time until the screen of inputting password is viewed.	【3】	
2. Input "1234", then press 【←↵】 to enter the <Instr. ADJ> menu.	【←↵】	
3. Select "2. V0 & Coll. crn" and press 【←↵】 .	【▲】 【▼】 【←↵】	

<p>4. Accurately sight a target with a distance of 30m or further in Face1, then press 【OK】.</p> <ul style="list-style-type: none"> ● Press 【CE】 to cancel the last operation and redo it. 	<p>【OK】</p>	
<p>5. Loosen the horizontal clamp, rotate the top of the instrument through 180°, accurately sight the same target in Face 2. If there's no error in operation, the offset value of vertical circle index and collimation are displayed.</p>	<p>【OK】</p>	
<p>6. Press 【OK】 to accept the values for correction and return to <Instr. ADJ> menu.</p> <ul style="list-style-type: none"> ● Press 【CE】 to discard the values and repeat the procedures mentioned above. 	<p>【YES】</p>	
<p>7. Press 【ESC】 to return to the Meas Mode and the new correction constant is in effect.</p>	<p>【ESC】</p>	

23.3 Setting additive constant and multiple constant of distance

In this setting, you can correct additive distance constant and multiple distance constant of the instrument.

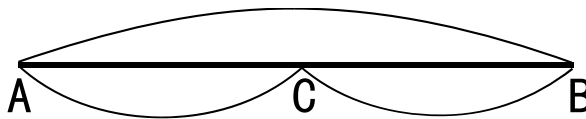
Operating	Keys	Display
<p>1. Level instrument carefully, and then turn the power on. When the message to prompt setting vertical angle to 0 is displayed, press 【3】 and hold on, while rotating the telescope at the same time until the screen of inputting password is viewed.</p>	<p>【3】</p>	 <p>Instr. ADJ ▢▢▢ Password: XXXXXXXXXX</p>
<p>2. Input "1234", then press 【←↵】 to come in <Instr. ADJ> menu.</p>	<p>【▲】 【▼】 【←↵】</p>	 <p>Instr. ADJ ▢▢▢ 1. Tilt offset XXXXXXXXXX 2. V0 & Coll. Crn 3. Instr. const</p>
<p>3. Select "3. Instr. const" and press 【←↵】.</p>	<p>【▲】 【▼】 【←↵】</p>	 <p>Instr. Const ▢▢▢ C. const<mm>: XXXXXXXXXX R. const<ppm>: OK</p>
<p>4. Enter required value in each item, then press 【OK】 to return to <Instr. ADJ> menu.</p>	<p>【OK】</p>	 <p>Instr. ADJ ▢▢▢ 1. Tilt offset 2. V0 & Coll. crn 3. Instr. const XXXXXXXXXX</p>
<p>● Note: The additive constant and multiple constant have been set accurately before delivery, and can not be changed casually.</p>		

Reference: Check the additive constant of the distance

The additive distance constant of the instrument is adjusted before delivery. It is possible that this will deviate over time, use a baseline with a **known precision distance** to check the additive distance constant. If there is no baseline, perform these checks as follows.

Caution : Errors in setting up the instrument and reflective prism or in sighting the target will influence the additive distance constant. Be extremely careful to prevent such errors when performing these procedures. Set up so that the instrument height and the target height are identical. If a flat place is not available, use an automatic level to make sure the heights are identical.

- (1) Find an area of flat ground where two points 100m apart can be selected. Set up the instrument at point A and the reflective prism at point B, establish a point C half way between points A and B.



- (2) Precisely measure the horizontal distance between point A and point B 10 times and calculate the average value.
- (3) Place the instrument at point C directly between points A and B and set up the reflective prism at point A.
- (4) Precisely measure the horizontal distances CA and CB 10 times each and calculate the average value for each distance.
- (5) Calculate the additive distance constant as follows: $K = AB - (CA + CB)$
- (6) If the result is different with the standard constant, please see "24.3 Setting the Additive and Multiply Constant".
- (7) After set it , you should check it on another baseline.
- (8) NOTE: Please use Tripod Mounted Prisms with precision Tribrachs. DO NOT use prism poles with Bipods or Tripods.

24. CHECKS AND ADJUSTMENTS

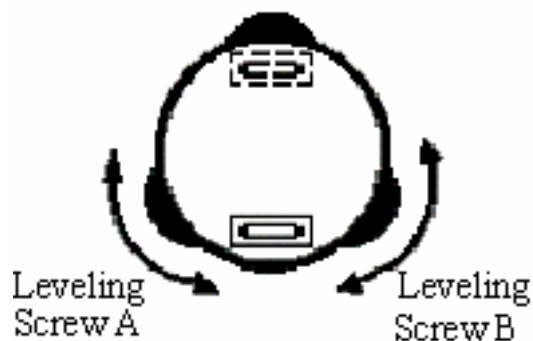
- The total station is a precision instrument that requires fine adjustments. It must be inspected and adjusted before use so that it always performs accurate measurements.
- Using "24.1 Plate level and circular level", Check to ensure that the bubbles are accurately in adjustment.
- In addition, the instrument should be inspected with special care after it has been stored a long time, transported, or when it may have been damaged by a strong shock.

24.1 Plate level and circular level

1. Checking and adjusting the plate level

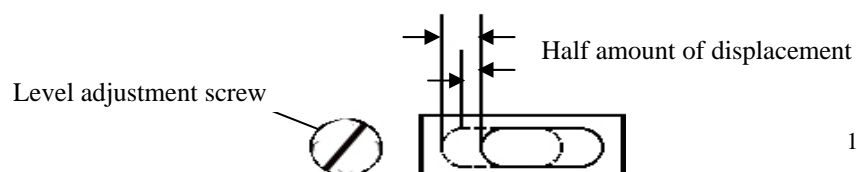
● Check

- ① Place the plate level parallel to a line running through the centers of two leveling screws (eg. A, B). Use these two screws to place the bubble in the center of the plate level vial.
- ② Rotate the instrument 180° or 200g around the vertical axis and check bubble movement of the plate level. If the bubble has been displaced, then proceed with the following adjustment.



● Adjustment

- ① Adjust the level adjustment capstan screw, with the accessory adjusting pin and return the bubble towards the center of the plate level vial. However, correct only one-half of the displacement by this method.
- ② Correct the remaining 1/2 amount of the bubble displacement with the leveling screws.
- ③ Rotate the instrument 180° or 200g around the vertical axis once more and check bubble movement. If the bubble is still displaced, then repeat the adjustment.



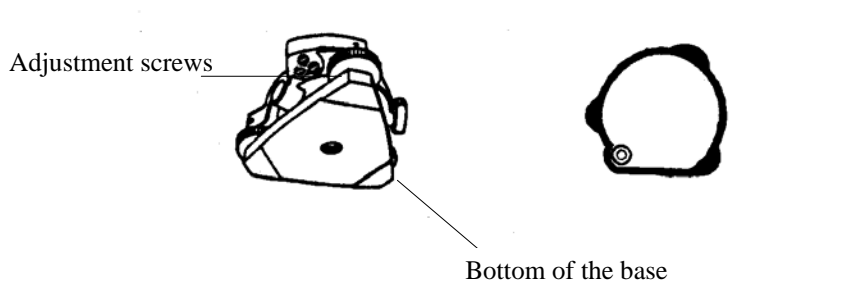
2. Checking and adjusting the circular level

● Check

Carefully level the instrument with the plate level. If the bubble of the circular level is centered properly at this time, adjustment is not required. Otherwise, proceed with the following adjustment.

● Adjustment

Shift the bubble to the center of the level by adjusting three capstan adjustment screws on the bottom surface of the circular level, with the accessory adjusting pin.(see diagram)



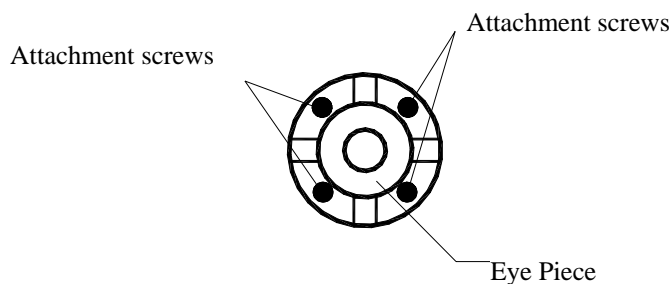
24.2 Reticle

● Check

- ① Set the instrument on the tripod and carefully level it.
- ② Sight the cross-hair on a well-defined point A on the wall at a distance of at least 50 meters. (160ft)
- ③ Next swing the telescope and check whether the point travels along the length of the vertical cross-hair.
- ④ If the point appears to move continuously on the vertical hair, the vertical cross-hair lies in a plane perpendicular to the horizontal axis.(adjustment is not required.)

● Adjustment

- ① Unscrew the cross-hair adjustment section cover by revolving it in the counterclockwise direction, and take it off. This will expose four eyepiece section attachment screws.
- ② Loosen all four attachment screws slightly with the accessory screw-driver. (while taking note of the number of the revolutions) make vertical cross-hair coincide with A by turning eyepiece and tighten the four attachment screws.



- ③ Check if there is displacement while traveling along vertical reticle. If not, your done.

【NOTE】: After you finish it , you should perform adjustment as follows:

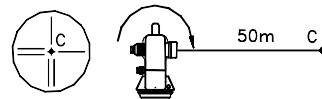
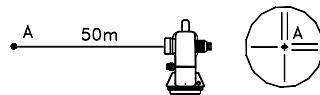
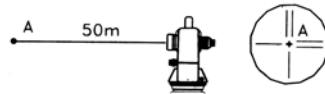
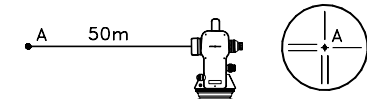
“24.3adjusting the telescope axis”, “23.1 Tilt zero point error check and adjustment”

“23.2Vertical circle index error and collimation error.

24.3 Adjusting the telescope axis

● Check

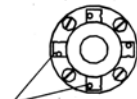
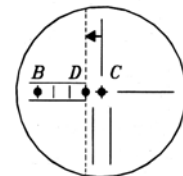
- ① Set the instrument up with clear sights of about 50 to 60 meters of both sides of the instrument.
- ② Sight point A at approximately 50 meter distance.
- ③ Loosen the vertical tangent screw only and plunge the telescope 180°around the horizontal axis so that the telescope is pointed in the opposite direction.
- ④ Sight point B, at equal distance as point A.
- ⑤ Loosen the horizontal motion clamp and revolve the instrument 180°or 200g. Fix a sight on point A once more and tighten the motion clamp and screw.
- ⑥ Loosen the vertical motion clamp and plunge the instrument 180°or 200g and fix a sight on point C, which should coincide with the previous point B.



- ⑦ If point B and C do not coincide, adjust in the following order:

● Adjustment

- ① Unscrew the cross-hair adjustment section cover.
- ② Find point D at a point between points C. B, which should be equal to 1/4 the distance between points B and C, and measured from point C. This is because the apparent error of BC is four times of the real error since the telescope has been reversed twice during checking operation.
- ③ Shift the vertical cross-hair line and coincide it with point D, by revolving the left and right capstan adjustment screws. Upon completing the adjustment, repeat the checking operation once more. If point B and C coincide, further adjustment is not required. Otherwise, repeat the adjustment.



reticle adjustment screw

PLEASE NOTE: THIS PROCESS SHOULD BE USED A CHECK. ONLY A PROPERLY TRAINED SERVICE TECHNICIAN SHOULD MAKE ADJUSTMENTS.

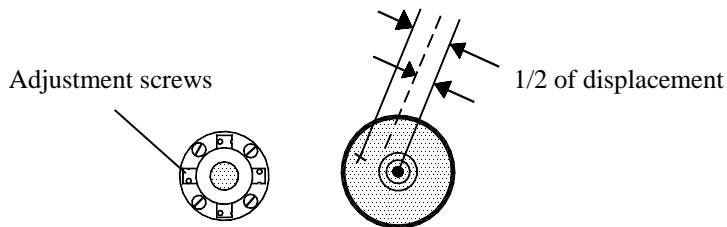
24.4 Optical plummet

● Check

- ① Set up instrument over a point and line the optical plummet up with the center of the reference point.
- ② Rotate the instrument 180° or 200g around the vertical axis and check the center mark. If the point is properly centered in the center mark, adjustment is not required. Otherwise, adjust in the following manner:

● Adjustment

- ① Unscrew the adjustment section cover of the optical plummet telescope eyepiece, by revolving it in the counterclockwise direction and take it off. This will expose four capstan adjustment screws which should be adjusted with the proper adjusting pin to shift the center mark to the point. However, correct only 1/2 of the displacement in this manner.



- ② Next use the leveling screws and coincide the point and center mark.
- ③ Revolve the instrument 180° or 200g around the vertical axis, and check the center mark. If it is coincided to the point, then further adjustment is not required. Otherwise, repeat the adjustment.

RULE OF THUMB: Take 1/2 of the error out with Level Screws and the other half should be removed with the adjusting capstan screws.

25. BI-DIRECTIONAL COMMUNICATION

The total station features bi-directional communication. It is possible for external devices to control the total station in order to perform measurements and get measurement results through this communication process. i.e. External Data Collectors.

Before performing this function, define the softkey **【COMM】** in the Meas mode following the steps in "22.3 define the keys function", then press **【COMM】** to start this function.

Reference: Communication protocol

1. Communication setting:

Baud rate: 1200

Data length: 8

Parity bits: none

Stop bits: 1

2. Agreement:

(1) Code: STX (02), CR (13), X_ON (17), X_OFF (19), the other is ASCII character.

(2) Distance and angle data are transferred by a form of fixed length of 7 byte, if less than 7 byte, fill zero in the front .

Angle data:

Degree: 3 bytes

Minute: 2 bytes

Second: 2 bytes

Distance data:

Integer: 4 bytes

Fraction: 3 bytes

For example: 30°25'07" should be represented by 0302507, and 23.543 m should be represented by 0023543.

If each data is invalid, the first character of it will be marked with "E".

3. Command and data format

(1) Check communication

Ask : STX+T+C+CR

Respond: X_ON ;

(2) Set the horizontal angle:

Ask: STX+S+A+zzzzzzz+CR

Respond: X_ON

"zzzzzzz" is required horizontal angle.(Example :1565342)

(3) Read angle measurement data:

Ask: STX+R+A+CR

Respond: STX+R+A+yyyyyyy+zzzzzzz+CR

if tilt over 3', it will respond: STX+R+A+Eyyyyyy+Ezzzzzz+CR

"yyyyyyy" is the vertical angle (Example:3595959)

"Zzzzzzz" is the horizontal angle (Example:3595959)

(4) Read distance and angle measurement data:

Ask: STX+R+D+CR

Respond: STX+R+D+xxxxxxx+yyyyyyy+zzzzzzz+CR

If measurement is failed, it will respond:

STX+R+D+Exxxxxx+yyyyyyy+zzzzzzz+CR

If the tilt is over 3', it will respond:

STX+R+D+xxxxxxx+Eyyyyyy+Ezzzzzz+CR

If the data is invalid , it will respond::

STX+R+D+Exxxxxx+Eyyyyyy+Ezzzzzz+CR

(5) When the instrument has received a command, another command from the external equipment will be ignored by responding X_OFF until the function of the command received has been performed.

26. MAINTENANCE

- Please keep instrument dry. Should it become wet, please dry instrument and case prior to long periods of storage.
- Ensure that the instrument is kept clean and free from dirt, grime or other materials. Then lenses require special care. First, dust it off with the lens brush to remove tiny particles, then wipe it with the lens paper or clean soft cloth. Use provided lens cloths or wipes that are designed for precision optics.
- If the display is dirty, carefully wipe it with a soft, dry cloth. To clean other parts of the instrument or the carrying case, carefully wipe the surface of the unit with a slightly damp cloth moistened in a mild detergent solution. Do not use any organic solvents cleaning the display, key panel and the carrying box. Make sure that the instrument is completely dry before placing in the case for storage.
- Store the instrument in a dry room where the temperature remains fairly constant.
- Make checks to the tripod to ensure that all screws and clamps remain in good working order.
- If you encounter any problem with the instrument, please contact CST/Berger or your nearest service facility.
- When storing the instrument for long periods of time, please remove batteries. Please take note of the precautions section of this manual and Power Supply.
- Always make sure that your instrument is in calibration prior to doing any survey. Please perform a peg test and distance test. Calibrations are NOT covered under warranty and should be conducted at least 3-4 times a year or as needed due to work load.
- When removing the instrument from the carrying case, never pull it out by force. The empty carrying case should be closed to protect it from moisture.
- When placing the instrument in the case, do NOT fully tighten the tangent locks, finger tighten only. Also, ensure that the tribrach leveling screws are returned to their center position denoted by the line on the leveling foot sleeve.
- Check the instrument for proper adjustment periodically to maintain the instrument accuracy.

27. ERROR MESSAGES

Message	Meaning	What to do
Out of range	The instrument is tilted beyond the vertical compensation range. ($\pm 3'$)	Re-level the instrument or turn off the tilt compensation in the bad conditions. if the message displays again, repair is required.
Calcul. error	The N.E coordinates of backsight point are set the same as the instrument station coordinates during setting backsight azimuth.	Check and reenter the coordinate of sight point or resetting the instrument station.
Signal off	The prism is not sighted or the target is at a distance beyond the instrument measuring range.	Re-sight the prism or add the number of prisms used.
Excess point	The distance between setting-out point and the instrument station exceed the instrument measuring range	Check and reenter the setting-out point or reset the instrument station again.
V0 out of range	During setting of the 0 index of the vertical circle, the value measured is out of range.	Redo it and confirm the operation procedure is correct. if the message displays again, repair is required.
C.out of range	During measuring of the collimation error, the measured value measured is out of range.	Redo it and confirm the operation procedure is correct. if the message displays again, repair is required.
Tilt out of range	During measuring of the tilt zero point error, the measured value measured is out of range.	Redo it and confirm the operation procedure is correct. if the message displays again, repair is required.
Error detected	Displayed when any abnormality occurs in angle measuring system.	Turn off the power and turn it on again, if the message displays again, repair is required.

Message	Meaning	What to do
EDM wrong	Displayed during the system running a self-check, any abnormality is detected in EDM.	Turn off the power and turn it on again, if the message displays again, repair is required.
Bad memory	There's abnormality in internal memory system	Turn off the power and turn it on again, if the message displays again, repair is required.

28. TOTAL STATION SPECIFICATION CHART

Model	CTS02	CTS05
Telescope		
Length of Telescope	150mm	
Image	Erect	
Objective Lens Aperture	45mm	
Magnification	30X	
Field of View	1°30'	
Resolving Power	4.0"	
Shortest Sighting Distance	1.5m	
Stadia Ratio	100	
Stadia Constant	0	
Angle Measurement		
Method	Raster Incremental	
Detecting	Horizontal : Double Vertical : Single	
Minimum Reading	1" / 5"	
Accuracy	2"	5"
Display Panel	Double Face	
Display Method	USA	
Distance Measurement		
Accuracy	± (2mm+2ppm.D)	± (5mm+3ppm.D)
Minimum Reading	Measuring mode: 1mm (0.005ft) Tracking mode: 1mm (0.005ft)	
Measurement Range	Single prism 1.6Km / Triple prisms 2.5Km *	
Compensator		
Tilt Sensor	Yes	
Range	±3'	
Output Interface		
Communication Standard	RS232C	
Date Output Interface	Yes	
Optical Plummet		
Image	Erect	
Magnification	4X	
Field of View	5°	
Focus Range	0.5~∞	
Laser Plummet Accuracy	±1mm	
Base		
Base Model	Separated Base	
Power		
Battery	Ni-H Charge Battery	
Working Time per battery	About 7Hours	
Level Sensitivity		
Sensitivity of Long Vial	30"/2mm	
Sensitivity of Bubble	8'/2mm	
Memory		
Internal Point Storage	15000 points	
Other		
Temperature	- 20°C ~ + 50°C	
Net Weight	5.8kg	

**"Average condition :slight haze; visibility about 23.5Km,sunny periods

CST/Berger Total Station Item List

No	Description	Quantity	Note
1	Total station	1	
2	Carrying case	1	
3	Plumb bob	1	
4	adjusting wrench	2	
5	Screwdriver	1	
6	Soft brush	1	
7	Lens cloth	1	
8	drier	1	
9	rain cover	1	
10	Tool bag	1	
11	manual	1	
12	Rechargeable battery	2	
13	charger	1	
14	Wrench S=1.5	1	
15	Wrench S=1.3	1	
16	Data Transfer Software	1	
17	Date cable	1	

CST/berger

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